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remain in circulation longer due to the presence of receptors in hepatocytes and macrophages that bind and rapidly remove structures terminating in mannose (Man), N-acetyl glucosamine and galactose (Gal), from the bloodstream (Ashwell et al. (1974) *Glycochem. Soc. Symp.* 40 : 117-124, Goochee et al.

(1991) *Bio/technology* 9 : Opdenakker et al. (1993) *FASEB* 7 :

Unfortunately, Man and are the residues most commonly found on the termini of glycoproteins produced by insect cells. The presence of sialic acid can also be important to the structure and function of a glycoprotein since sialic acid is one of the few sugars that is charged at physiological pH. The sialic acid residue is often involved in biological recognition events such as protein targeting, viral infection, cell adhesion, tissue targeting, and tissue organization (Brandley et al. *Leukocyte bio.* 40 : 97-111, Varki (1997) *FASEB* 11 : Goochee

(1991) 9 : 1347-1355, Lopez et al. (1997) *Glycobiology* 7 : 635-651, Opdenakker 7 :

The composition of the attached oligosaccharide for a secreted or membrane-bound glycoprotein is dictated by the structure of the protein and by the post-translational processing events that occur in the endoplasmic reticulum and Golgi apparatus of the host cell. Since the secretory processing machinery in mammalian cells differs from that in insect cells, glycoproteins with very different carbohydrate structures are produced by these two host cells (Jarvis et al. (1995) *Virology* 212 : (1996) J. 271 : 16294-16299, (1996) *Trends in Glycoscience and Glycotechnology* 8 : 101-114). These differences in carbohydrate structure can have dramatic effects on the *in vitro* and *in vivo* properties of the resulting glycoprotein. For example, the *in vitro* activity of human thyrotropin expressed in insect cells was five times higher than the activity of the same glycoprotein produced from mammalian Chinese hamster ovary (CHO) cells (Grossman et al. (1997) *Endocrinology* 138 : However, the *in vivo* activity of the insect cell-derived product was substantially lower due to its rapid clearance from injected rats. The drop in *in vivo* hTSH activity was linked to the absence of complex-type oligosaccharides terminating in sialic acid in the insect cell product (Grossman et al. (1997) *Endocrinology* 138 : 92-100).

N-glycosylation is highly significant to glycoprotein structure and function. In insect and mammalian cells N-glycosylation begins in the endoplasmic reticulum (ER) with the addition of the oligosaccharide, onto the asparagine (Asn) residue in the consensus sequence Asn-X-Ser/Thr (Moremen, et al. (1994) *Glycobiology* 4 : 113-125, Varki et al. (1993) *Glycobiology* 3 (2) : 97-130, Altmann et al.

(1996) *Trends in Glycoscience and Glycotechnology* 8 : 101-114). As the glycoprotein passes through the ER and Golgi apparatus, enzymes trim and add different sugars to this N-linked glycan. These carbohydrate modification steps can differ in mammalian and insect hosts.

In mammalian cell lines, the initial trimming steps are followed by the enzyme-catalyzed addition of sugars including N-acetyl glucosamine galactose (Gal), and sialic acid (SA) by the steps shown in Figure 2, and as described in Goochee et al. 9 :

In insect cells, N-linked glycans attached to heterologous and homologous glycoproteins comprise either high-mannose (Man<sub>9</sub>-5GlcNAc<sub>2</sub>) or truncated (paucimannosidic) oligosaccharides ; occasionally comprising alpha 6-fucose (Figure 3 ; Jarvis et al. (1989) 9 : 214-223, Kuroda et 174 : 418-329, (1995) *Glycoproteins* 543-563, Altmann et al. (1996) 8 : 101-114).

These reports primarily directed to SF-9 or SF-21 cells from indicated that insect cells could trim N-linked oligosaccharides but could not elongate these trimmed structures to produce complex carbohydrates. Reports from other insect cell lines, including Tricoplusia ni ; High Five) and

*Estigmene acrea* (Ea-4), indicated the presence of limited levels of partially elongated hybrid structures with one terminal Man branch and one branch with terminal Gal, or another sugar ; Figure 4a) and complex (structures with two non-Man termini ; Figure 4b) N-linked oligosaccharides (Opdenakker et al. (1996) *BioTechnology* 14 : 197- 202, Hsu et al. (1997) J. 272 : 9062-9070). Low levels of transferase I and II (T1 and TII), fucosyltransferase, mannosidases I and II, and Gal transferase (Gal T) have been reported in these insect cells ; indicating a limited capability for production of these hybrid and complex N-linked oligosaccharides in these cells (Velardo 268 : 17902-17907, Altmann et al. (1996) *Trends in Glycoscience and Glycotechnology* 8 : 101-114, van Die et al. (1996) *Glycobiology* 6 : 157-164).

However ; most insect cell derived glycoproteins lack complex N-glycans.

This absence may be attributed to the presence of the hexosaminidase N-acetylglucosaminidase that cleaves attached to the alpha 3 Man branch to generate paucimannosidic oligosaccharides (Licari et al. (1993) *Biotech. Prog.* 9 : 146- 152, Altmann et (1995) 270 : 17344-17349). Chemicals have been added in an attempt to inhibit this glycosidase activity, but significant levels of paucimannosidic structures remain even in the presence of these inhibitors (Wagner et al. (1996) J. *Virology* 70 : 4103-4109).

Manipulating carbohydrate processing in insect cells has been attempted ; and in mammalian cells, the expression of sialyltransferases, galactosyltransferases and other enzymes is well established in order to enhance the level of oligosaccharide attachment (see U. S. Patent No. 5, 047, 335). However, in these cases, the presence of the necessary donor nucleotide substrates, most significantly the sialylation nucleotide, CMP-sialic acid, in the proper subcellular compartment has been assumed.

Attempts to manipulate carbohydrate processing have been made by expressing single transferases such as N-Acetyl glucosamine transferase I (T1) , galactose transferase (GAL T), or sialyltransferase (Lee et al. (1989) J. *Biol. Chem.* 264 : 13855, Wagner et al. (1996) *Glycobiology* 6 : 165-175, Jarvis et *Biotech.* 14 : 1288-1292, Hollister et al. (1998) *Glycobiology* 8 : 473-480, Smith et (1990) 265 : 6225-6234, Grabenhorst et (1995) *Eur. 232 : 718-725*). Introduction of a mammalian beta using viral vectors (Jarvis et al. (1995) *Virology* 212 : 500-511) or stably-transformed cell lines (Hollister et al. (1998) *Glycobiology* 8 : 473-480) indicates that both approaches can enhance the extent of complex glycosylation of foreign glycoproteins expressed in insect cells.

(1996) *Nature* : 1288-1292, Jarvis et 212 : Hollister (1998) *Glycobiology* 8 : 473-480 ; Wagner et (1996) *Glycobiology* 6 : 165-175).

However, the production of complex carbohydrates comprising sialic acid has not been observed in these studies. Sialylation of a single recombinant protein (plasminogen) produced in baculovirus-infected insect cells has been reported (Davidson et al. (1990) *Biochemistry* 29 : 5584-5590), but findings appear to be specific to this glycoprotein. Conversely, many reports indicate the complete absence of any attached sialic acid on glycoproteins from all insect cell lines tested to date (Voss et al. (1993) 217 : 913-919, Jarvis et 212 : 500-511, Marz et 543-563, Altmann et al. (1996) *Trends in Glycoscience and Glycotechnology* 8 : 101-114, Hsu et al. (1997) *J. Biol. Chem.*

272 : 9062-9070.

The reason for this absence of sialylated glycoproteins was initially puzzling since polysialic acid structures were obtained in *Drosophila* embryos (Roth et al.

(1992) *Science* 256 : 673-675). However, as demonstrated herein, it is now evident that insect cell lines generate very little sialic acid as compared to mammalian CHO cells (See Figure 16). With very little sialic acid, the insect cells cannot generate the donor nucleotide CMP-sialic acid essential for sialylation. A similar lack or limitation in donor nucleotide substrates may be observed in other eukaryotes as well.

Thus, the co-expression of sialyltransferase and other transferases must be accompanied by the intracellular generation of the proper donor nucleotide substrates and the proper acceptor substrates in order for the production of sialylated and other complex glycoproteins in eukaryotes. In addition, sialic acid and CMP-sialic acid are not permeable to cells so these substrates can not be provided directly to the medium

The manipulation of post-translational processing is particularly relevant to biotechnology since recombinant DNA products generated in different hosts are usually identical at the amino acid level and differ only in the attached carbohydrate composition (Goochee et al. 9: Engineering carbohydrate pathways is useful to make recombinant DNA technology more versatile and expand the number of hosts that can generate particular This flexibility could ultimately lower biotechnology production costs since host efficiency would be the primary factor dictating which expression system is chosen rather than a host's capacity to produce a specific Furthermore, carbohydrate engineering is useful to tailor a glycoprotein to include specific oligosaccharides that could alter biological activity, structural properties or circulatory targets. Such carbohydrate engineering efforts will provide a greater variety of recombinant glyco- products to the biotechnology industry.

Glycoproteins containing sialylated oligosaccharides would have improved *in vivo* circulatory half-lives that could lead to their increased utilization as vaccines and therapeutics. In particular, complex sialylated glycoproteins from insect cells would be more appropriate biological mimics of native mammalian glycoproteins in molecular recognition events in which sialic acid plays a role.

Therefore, manipulating carbohydrate processing pathways in insect and other eukaryotic cells so that the cells produce complex sialylated glycoproteins is useful for enhancing the value of heterologous expression systems and increasing the application of heterologous cell expression products as vaccines, therapeutics, and diagnostic tools ; for increasing the variety of glycosylated products to be generated in heterologous hosts ; and for lowering biotechnology production costs, since particular expression systems can be selected based on efficiency of production rather than the capacity to produce particular product

**SUMMARY OF THE INVENTION** Compositions and methods for producing glycoproteins having sialylated oligosaccharides are provided. The compositions of the invention comprise enzymes involved in carbohydrate processing and production of nucleotide sugars, nucleotide sequences encoding such enzymes, and cells transformed with these nucleotide sequences. The compositions of the invention are useful in methods for producing complex sialylated glycoproteins in cells of interest including, but not limited to, mammalian cells and non-mammalian cells (e. g., insect cells).

The sialylation process involves the post-translational addition of a donor substrate, cytidine monophosphate-sialic acid (CMP-SA) onto a specific acceptor carbohydrate via an enzymatic reaction catalyzed by a sialyltransferase in the Golgi apparatus. Since one or more of these three reaction components (i. e., acceptor, donor substrate, and the enzyme sialyltransferase) is limiting or

absent in certain cells of interest, methods are provided to enhance the production of the limiting components. Polynucleotide sequences encoding the enzymes used according to the methods of the invention are known or novel bacterial invertebrate, fungal, or mammalian sequences and/or fragments or variants thereof, that are optionally identified using searches. According to one embodiment of the invention, completion of the sialylation reaction is achieved by expressing a sialyltransferase enzyme, or a fragment or variant thereof, in the presence of acceptor donor substrates. The invention also provides an assay for sialylation, wherein the structures and compositions of N-linked oligosaccharides attached to a model secreted glycoprotein, (e. g., transferrin), is elucidated using multidimensional chromatography.

Cells of interest that have been recombinantly engineered to produce new forms of sialylated glycoproteins, higher concentrations of sialylated glycoproteins, and/or elevated concentrations of donor substrates (e. g., nucleotides sugars) required for sialylation, as well as kits for expression of sialylated glycoproteins are also provided.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 depicts the typical differences in insect and mammalian carbohydrate structures.

Figure 2 depicts the enzymatic generation of a complex sialylated carbohydrate in mammalian cells.

Figure 3 depicts a Paucimannosidic oligosaccharide.

Figure 4a depicts a hybrid glycan from *Estigmene acrea* (Ea-4) insect cells.

Figure 4b depicts a complex glycan from *Estigmene acrea* (Ea-4) insect cells.

Figure 5 depicts the nucleotide sugar production pathways in mammalian and coli cells leading to sialylation.

Figure 6 depicts a chromatogram of labeled oligosaccharides separated by reverse phase High Performance Liquid Chromatography (HPLC) on an ODS-silica column. Using this technique, oligosaccharides are fractionated according to their carbohydrate structures. Panel "L" represents cell lysate fractions and panel "S" represents cell supernatant fractions.

Figure 7 depicts the structure of Oligosaccharide G.

Figure 8 depicts the glycosylation pathway in *Trichoplusia ni* insect cells (High Five cells ; Invitrogen Corp., Carlsbad, CA, USA).

Figure 9 depicts the chromatogram of a Galactose-transferase assay following High Performance Anion Exchange Chromatography (HPAEC), as described in the Examples and references cited therein.

Figure 10 depicts the chromatogram of a 2, 3-Sialyltransferase assay following Reverse Phase-High Performance Liquid Chromatography (RP-HPLC), as described in the Examples.

Figure 11 depicts the results of a Galactose-transferase (GCA 120) assay of insect cell lysates performed using a *Europium Ricinus communis* lectin (RCA 120) probe , which specifically binds Gal or GalNAc oligosaccharide structures as described in the Examples. Each column represents the Gal-T activity in a given sample : Column (A) represents boiled T. ni cell lysates, Column (B) represents normal T. ni cell lysates, Column (C) represents activity in 0. 5 mU of enzyme standard, Column (D) represents lysate from T. ni cells infected with a baculovirus the GalT gene. Figure 12 depicts the product of reacting UDP-Gal-6-Naph with Dans- in the presence of GalT.

Figure 12 depicts the reaction products resulting from incubation of UDP-Gal-6-Naph and in the presence of Galactose-transferase, as described in the "Experimental" section below.

Figure 13 depicts the distinguishing emission spectra of GalT assay reactants and products, as described in the "Experimental" section below. Irradiation of the naphthyl group in UDP-Gal-6-Naph at 260-290 nm ("ex") results in an emission peak at 320-370 nm ("em" dotted line) while irradiation of the Galactose-transferase reaction products at these same low wavelengths results in energy transfer to the dansyl group and an emission peak at 500-560 nm ("em" solid line).

Figure 14 depicts the oxidation reaction of sialic acid.

Figure 15 schematically depicts a new T1 assay utilizing a synthetic 6-aminohexyl glycoside of the trimannosyl N-glycan core structure labeled with DTPA (Diethylenetriaminepentaacetic acid) and complexed with (see "Experimental" section below). This substrate is incubated with insect cell lysates or positive controls containing T1 and Chemical inhibitors are added to minimize background N-acetylglucosaminidase activity. After the reaction, an excess of Crocus lectin CVL (Miski et al. (1997) 272 : 25455- 25461), which specifically binds the core, is added. The amount of lectin required to bind all the glycoside (and hence all the Eu +3 label) in the absence of any binding is predetermined. Following an ultrafiltration step, the glycoside modified with (not binding CVL) appears in the filtrate.

Measurement of the fluorescence in the filtrate reflects the level of GlcNAc T1 activity in the culture lysates.

Figure 16 depicts a chromatogram of sialic acid levels in SF9 insect cells and CHO (chinese hamster ovary) cells. In the panel "Free Sialic Acid Levels" the known sialic acid standard elutes just prior to 10 minutes, while no corresponding sialic acid peak can be detected (above background levels) in SF-9 cells. In the panel labeled "CHO sialic acid levels" the sialic acid standard elutes at approximately 9 minutes, while bound and free (released by acid hydrolysis) sialic acid peaks are observed at similar elution positions.

Figure 17 depicts how selective inhibition of N-acetylglucosaminidase allows for production of complex oligosaccharide structures.

Figure 18 depicts ethidium bromide-stained agarose gels following electrophoresis of PCR amplification products from S19 genomic DNA or High Five (Invitrogen Corp., Carlsbad, CA, USA) cell cDNA templates using degenerate primers corresponding to three different regions conserved within N-acetylglucosaminidases.

Figure 19 depicts two potential specific chemical inhibitors of N-acetylglucosaminidase.

Figure 20 schematically depicts that the overexpression of various glycosyltransferases leads to greater production of oligosaccharide acceptor substrates.

Figure 21 depicts three possible N-glycan acceptor structures which include the terminal Gal (G) acceptor residue required for subsequent sialylation.

Figure 22 depicts a structure of CMP-sialic acid (CMP-SA).

Figure 23 depicts a metabolic pathway for ManNAc (N-acetylmannosamine) from glucosamine and N-acetylglucosamine

Figure 24 depicts a ManNAc (N-acetylmannosamine) to sialic acid metabolic pathway.

Figure 25 depicts the formation of CMP-sialic acid (CMP-SA) catalyzed by CMP-SA synthetase.

Figure 26 depicts detection of purified (P) transferrin or transferrin from unpurified insect cell lysates (M) following separation on an SDS-PAGE gel, as described in the Examples.

Figure 27 depicts the nucleotide sequence of human aldolase.

Figure 28 depicts the amino acid sequence of human aldolase encoded by the sequence shown in Figure 27.

Figure 29 depicts the nucleotide sequence of human CMP-SA synthetase (cytidine monophosphate-sialic acid synthetase) Figure 30 depicts the amino acid sequence of human CMP-SA synthetase encoded by the sequence shown in Figure 29.

Figure 31 depicts the nucleotide sequence of human sialic acid synthetase (human SA-synthetase ; human SAS).

Figure 32 depicts the amino acid sequence of human SA-synthetase (SAS) encoded by the sequence shown in Figure 31

Figure 33 depicts the types and quantities of oligosaccharide structures found on recombinant human transferrin in the presence and absence of Gal T overexpression.

Figure 34 depicts bacterial and mammalian sialic acid metabolic pathways.

Figure 35 depicts human sialic acid synthetase (SAS) genetic information : (A) depicts an alignment of the polypeptide encoded by the human SAS poly nucleotide open-reading frame ; (B) shows the amino acid sequence homology between human SAS (top) and bacterial sialic acid synthetase (bottom).

Figure 36 (A) depicts an autoradiogram of human sialic acid synthetase gene products following gel electrophoresis. The lanes labeled "In Vitro" represent in vitro transcription and translation products of SAS cDNA (amplified via polymerase chain reaction (PCR)). Lane 1 ("pA2") depicts a negative control reaction in which pA2 plasmid (without the SAS cDNA) was PCR amplified, transcribed, translated, and radiolabeled. Lane 2 ("pA2-SAS") depicts a sample reaction in which pA2-SAS plasmid (containing the human SAS cDNA) was PCR amplified, transcribed, translated, and radiolabeled. Lane 3 ("Marker") depicts radiolabeled protein standards migrating at approximately 66, 46, 30, 21, 5, and 14. 3 kD. The lanes labeled "Pulse Label" show radioactive 35S pulse labeling of polypeptides from insect cells infected by viroids not containing or containing the human SAS cDNA. Lane 4 depicts a negative control reaction of radiolabeled polypeptides from insect cells infected with viroids not containing the SAS cDNA. Lane 5 ("AcSAS") depicts a sample reaction of radiolabeled polypeptides from insect cells infected with baculovirus containing the human SAS cDNA. Figure 36 (B) depicts an RNA (Northern) blot of human tissues (spleen, thymus, prostate, testis, ovary, small intestine, peripheral blood lymphocytes (PBL), colon, heart, brain, placenta, lung, liver, skeletal muscle, kidney, and pancreas) probed for sialic acid synthetase RNA transcripts. Transcript sizes (in kilobases) are indicated by comparison to the scale on the left side.

Figure 37 depicts chromatograms indicating the in vivo sialic acid content of various cells as monitored following DMB derivitization and reverse phase HPLC separation. Figure 37 (A) depicts the sialic acid content of lysed cell lines after filtration through a 10,000 MWCO membrane. The cell lines analyzed were SF-9 (insect) cells in standard media, SF-9 cells supplemented with 10% FBS (fetal bovine serum), or CHO (Chinese Hamster Ovary) cells. The original chromatogram values have been divided by protein concentration to normalize chromatograms. The standards

shown are at 1000 fmol, Neu5Gc at 200 fmol, and KDN at 50 fmol. Figure 37 (B) depicts a chromatogram of the sialic acid content of lysates from various "infected" cell lines were from SF-9 cells infected with baculovirus containing the human SAS cDNA. The and are shown at 1,000 fmol concentrations. "A35 Infected" cell lysates are from SF-9 infected by baculovirus not containing the SAS lysates are from normal SF-9 cells not infected by any baculovirus. Original chromatogram values have been divided by protein concentration to normalize chromatograms.

Figure 37 (C) depicts a chromatogram of the sialic acid content from lysates of SF-9 grown in media supplemented by 10 mM ManNAc ; cells were infected or not infected with baculovirus as shown in Figure 37 (B). Original chromatogram values have been divided by protein concentrations to normalize chromatograms, and KDN standards represent 1, 000 fmol. Figure 37 (D) HPAEC (high performance anion- exchange chromatography) analysis of lysates from SF-9 cells infected with or baculovirus with and without aldolase treatment. Samples were diluted prior to column loading to normalize sialic acid quantities based on original sample protein concentration. standard is shown at 250 pmol and KDN standard is shown at

Figure 38 depicts chromatograms of in vitro assays for sialic acid phosphorylation activity. Assays were performed with and without alkaline phosphatase (AP) treatment. Figure 38 (A) depicts chromatogram results of a assay performed using lysates from SF-9 cells infected with the baculovirus (containing the human SAS KDN and standards are shown at 5000 fmol. Figure 38 (B) depicts chromatogram results of a assay performed using lysates from SF-9 cells infected with the baculovirus (containing the human SAS KDN and standards are shown at 5000 fmol).

Figure 39 depicts a chromatogram demonstrating production of sialylated nucleotides in SF-9 insect cells following infection with CMP-SA synthetase and SA synthetase containing CMP-SA synthetase and SA synthetase plus 10 mM ManNAc ("CMP" line), with baculovirus containing CMP-SA synthetase and SA synthetase plus 10 mM ManNAc supplementation ("CMP+SA" line), or with no baculovirus and no ManNAc supplementation ("SF9" line).

**DETAILED DESCRIPTION OF THE INVENTION** Compositions and methods for producing glycoproteins with sialylated oligosaccharides are provided. In particular, the carbohydrate processing pathways of cell lines of interest are manipulated to produce complex sialylated glycoproteins.

Such sialylated glycoproteins find use as pharmaceutical compositions, vaccines, diagnostics, therapeutics, and the like.

Cells of interest include, but are not limited to, mammalian cells and non-mammalian cells, such as, for example, CHO, plant, yeast, bacterial, insect, and the like. The methods of the invention can be practiced with any cells of interest. By way of example, methods for the manipulation of insect cells are described fully herein. However, it is recognized that the methods may be applied to other cells of interest to construct processing pathways in any cell of interest for generating sialylated glycoproteins.

Oligosaccharides on proteins are commonly attached to asparagine residues found within Asn-X-Ser/Thr consensus sequences ; such asparagine-linked oligosaccharides are commonly referred to as "N-linked". The sialylation of N-linked glycans occurs in the Golgi apparatus by the following enzymatic mechanism : CMP- SA + sialyltransferase + CMP. The successful execution of this sialylation reaction depends on the presence of three elements : 1) the correct carbohydrate acceptor substrate (designated GalCerNAcMan- R in the above reaction ; where the acceptor substrate is a branched glycan, is comprised by at least one branch of the glycan, the Gal is a

terminal Gal, and R is an N-linked glycan) ; 2) the proper donor nucleotide sugar, cytidine monophosphate-sialic acid (CMP-SA) ; and 3) a sialyltransferase enzyme.

Each of these reaction components is limiting or missing in insect cells (Hoover et al.

(1997) Monitoring the glycosylation pathway of recombinant human interferon- gamma produced by animal cells, Hsu et al. (1997) J. 272 : 9062-9070, Jarvis et 212 : Jenkins et Engineering Oganah et al. (1996) BiolTechnology 14 : 197-202).

It will be apparent to those skilled in the art that where a cell of interest is manipulated according to the methods of the invention such that the cell produces a desired level of the donor substrate CMP-SA, and expresses a desired level of sialyltransferase ; any oligosaccharide or monosaccharide, any compound containing an oligosaccharide or monosaccharide, any compatible aglycon (for example Gal- sphingosine), any asparagine (N)-linked glycan, any serine- or threonine-linked (O-linked) glycan, and any lipid containing a monosaccharide or oligosaccharide structure can be a proper acceptor substrate and can be sialylated within the cell of interest.

Accordingly, the methods of the invention may be applied to generate sialylated glycoproteins for which the acceptor substrate is not necessarily limited to the structure although this structure is particularly recognized as an appropriate acceptor substrate structure for production of N-linked sialylated glycoproteins. Thus, according to the methods of the present invention, the acceptor substrate can be any glycan. Preferably, the acceptor substrate according to the methods of the invention is a branched glycan. Even more preferably, the acceptor substrate according to the methods of the invention is a branched glycan comprising a terminal Gal in at least one branch of the glycan. Yet even more preferably, the acceptor substrate according to the methods of the invention has the structure in at least one branch of the glycan and the Gal is a terminal Gal.

It will also be apparent to those skilled in the art that engineering the sialylation process into cells of interest according to the methods of the present invention requires the successful manipulation and integration of multiple interacting metabolic pathways involved in carbohydrate processing. These pathways include participation of glycosyltransferases, glycosidases, the donor nucleotide sugar (CMP- SA) synthetases, and sialic acid transferases. "Carbohydrate processing enzymes" of the invention are enzymes involved in any of the glycosyltransfer, glycosidase, CMP- SA synthesis, and sialic acid transfer pathways. Known carbohydrate engineering efforts have generally focused on the expression of transferases (Lee et (1989) R Biol. 264 : 13848-13855, Wagner et al. (1996) J Virology 70 : 4103-4109, Jarvis 14 : 1288-1292, Hollister et al. (1998) Glycobiology 8 : 473-480, Smith et 265 : 6225-6234,

(1995) Eur. J Biochem. 232 : 718-725 ; U. S. Patent No. 5, 047, 335 ; International patent application publication number WO 98/06835]. However, it is recognized in this invention that the mere insertion of one or more transferases into cells of interest does not ensure sialylation, as there are generally insufficient levels of the donor (CMP- SA) and the acceptor substrates, particularly

The methods of the present invention permit manipulation of glycoprotein production in cells of interest by enhancing the production of donor nucleotide sugar substrate (CMP-SA) and optionally, by introducing and expressing sialyltransferase and/or acceptor substrates. By "cells of intended any cells in which the endogenous CMP-SA levels are not sufficient for the production of a desired level of sialylated glycoprotein in that cell. The cell of interest can be any eukaryotic or prokaryotic cell. Cells of interest include, for example, insect cells, fungal cells, yeast cells, bacterial cells, plant cells, mammalian cells, and the like. Human cells and cell lines are also included in the cells of interest and may be utilized according to the methods of the present invention to, for example, manipulate sialylated glycoproteins in human cells and/or cell lines, such as, for example, kidney, liver, and the

like. By "desired level" is intended that the quantity of a biochemical comprised by the cell of interest is altered subsequent to subjecting the cell to the methods of the invention. In this manner, the invention comprises manipulating levels of CMP-SA and/or sialylated glycoprotein in the cell of interest. In a preferred embodiment of the invention, manipulating levels of CMP-SA and sialylated glycoprotein comprise increasing the levels to above endogenous levels. It is recognized that the increase can be from a non-detectable level to any detectable level ; or the increase can be from a detected endogenous level to a higher level.

According to the present invention, production of the acceptor substrate is achieved by optionally screening a variety of cell lines for desirable processing enzymes, suppressing unfavorable cleavage reactions that generate truncated carbohydrates, and/or by enhancing expression of desired glycosyltransferase enzymes such as galactose transferase. Methods of enhancing expression of certain carbohydrate processing enzymes, including but not limited to, glycosyltransferases, are described in U. S. Patent No. 5, 047, and International patent application publication number WO 98/06835, the contents of which are herein incorporated by reference.

According to the present invention, production of the donor substrate, CMP-SA, may be achieved by adding key precursors such as N-acetylmannosamine (ManNAc), N-acetylglucosamine and glucosamine to cell growth media, by enhancing expression of limiting enzymes in CMP-SA production pathway in the cells, or any combination thereof.

For purposes of the present invention, by "enhancing expression" is intended to mean that the translated product of a nucleic acid encoding a desired protein is higher than the endogenous level of that protein in the host cell in which the nucleic acid is expressed. In a preferred embodiment of the invention, the biological activity of a desired carbohydrate processing enzyme is increased by enhancing expression of the enzyme.

For the purposes of the invention, by "suppressing activity" is intended to mean decreasing the biological activity of an enzyme. In this aspect, the invention encompasses reducing the endogenous expression of the enzyme protein, for example, by using antisense and/or ribozyme nucleic acid sequences corresponding to the amino acid sequences of the enzyme ; gene knock-out mutagenesis ; and/or by inhibiting the activity of the enzyme protein, for example, by using chemical inhibitors.

By "endogenous" is intended to mean the type and/or quantity of a biological function or a biochemical composition that is present in a naturally occurring or recombinant cell prior to manipulation of that cell according to the methods of the invention.

By "heterologous" is intended to mean the type and/or quantity of a biological function or a biochemical composition that is not present in a naturally occurring or recombinant cell prior to manipulation of that cell by the methods of the invention.

For purposes of the present invention, by "a heterologous polypeptide or protein" is meant as a polypeptide or protein expressed (i. e. synthesized) in a cell species of interest that is different from the cell species in which the polypeptide or protein is normally expressed (i. e. expressed in nature).

Methods for determining endogenous and heterologous functions and compositions relevant to the invention are provided herein ; and otherwise encompass those methods known in the art.

Generation of Acceptor Carbohydrate Substrate : GalGlcNAcMan-R : According to the methods of the present invention, production of the acceptor substrate glycan GalGlcNAcMan-R, is particularly desirable for the sialylation reaction of N-linked glycoproteins, moreover the terminal Gal is required. Thus, in one embodiment of the invention the cells of interest are manipulated (using techniques described herein or otherwise known in the art) to contain this substrate.

For example, for insect cells which principally produce truncated carbohydrates terminating in Man or such cells may routinely be manipulated to produce a significant fraction of complex oligosaccharides terminating in Gal. Three non limiting, non-exclusive approaches that may be routinely applied to produce significant fraction of complex oligosaccharides terminating in Gal include : (1) developing screening assays to analyze a selection of insect cell lines for the presence of particular carbohydrate processing enzymes ; (2) elevating production of Gal- terminated oligosaccharides by expressing specific enzymes relevant to carbohydrate processing pathways ; and (3) suppressing carbohydrate processing pathways that produce truncated N-linked glycans which cannot serve as acceptors in downstream glycosyltransferase reactions.

Thus, in one embodiment, to produce acceptor substrates according to the methods of the invention, cell lines of interest are initially, and optionally, screened to identify cell lines with the desired endogenous carbohydrate production for subsequent metabolic manipulations. More particularly, the screening process includes characterizing cell lines for glycosyl transferase activity using techniques described herein or otherwise known in the art. Furthermore, it is recognized that any screened cell line could generate some paucimannosidic carbohydrates. Accordingly, the screening process also includes using techniques described herein or otherwise known in the art to characterize cell lines for particular glycosidase activity leading to production of paucimannosidic structures.

Thus, in another embodiment, for the production of the acceptor substrates, the invention encompasses utilizing methods described herein or otherwise known in the art to enhance the expression of one or more transferases. Such methods include, but are not limited to, methods that enhance expression of Gal T, or any combination thereof ; for example, as described in International patent application publication number WO and U. S. Patent No. 5, 047, 335.

Thus, in another embodiment, concentrations of acceptor substrates are increased by using methods described herein or otherwise known in the art to suppress the activity of one or more endogenous glycosidases. By way of example, an endogenous glycosidase, the activity of which may be suppressed according to the methods of the invention includes, but is not limited to, the hexosaminidase, N-acetylglucosaminidase (an enzyme that degrades the substrate required for oligosaccharide elongation).

Thus, the invention encompasses enhancing metabolic pathways that produce the desired acceptor carbohydrates suppressing those pathways that produce truncated acceptors.

Characterizing cell lines using enzyme screening assay The cell lines of interest produce different N-glycan structures. Thus, such cells can routinely be screened using techniques described herein or otherwise known in the art to determine the presence of carbohydrate processing enzymes of interest.

In insect cells, for example, different insect cell lines produce very different N-glycan structures (1995) Virology 212: 500-511,

(1996) 4 : 91-96). However, only a few cell lines have been characterized, in part due to the lack of efficient screening assays. The present invention provides methods implementing fluorescence energy transfer and Europium fluorescence assays to screen a selection of different cells of interest, such as, for example, insect cell lines for the presence of critical carbohydrate processing enzymes. Analytical bioassays described herein or otherwise known in the art are also provided according to the methods of the present invention to detect the presence of favorable carbohydrate processing enzymes, including, but not limited to, galactosyl transferase (Gal T), transferase I T and sialyltransferase , and to detect undesirable enzymes including, but not limited to, N-acetylglucosaminidase.

Where the cells of interest are insect cells, it will be immediately apparent that substantial diversity exists among established insect cell lines due to the range of species and tissues from which these lines were derived. Many of these lines can routinely be infected by the baculovirus, Autographa californica nuclear polyhedrosis virus and used for the production of heterologous proteins. However, only a few cell lines are routinely used for recombinant protein production using techniques described herein or otherwise known in the art. These cell lines will be immediately apparent by one skilled in the art. It is recognized that any cell line can be screened for specific carbohydrate processing enzymes, and manipulated for the purposes of the present invention. Examples of such cell lines include, but are not limited to, insect cell lines, including but not limited to, (e. g., or Sf-21 cells), Trichoplusia ni (T. and Estigmene acrea (Ea4). Spodoptera lines (Sf-9 or Sf-21) are the most widely used cell lines and a significant amount information is known about the oligosaccharide processing in these cells.

Trichoplusia ni (e. g. High Five cells ; Invitrogen Corp., Carlsbad, CA, USA) cells have been shown to secrete high yields of heterologous proteins with attached hybrid and complex N-glycans (Davis et Dev. Biol. 29 :

Estigmene acrea (Ea-4) have been used to generate hybrid and complex N-linked oligosaccharides terminating in and Gal residues (Ogahah et al. (1996) BioTechnology 14 : 197-202).

Drosophila Schneider S2 cell lines represent another insect cell line used for the production of heterologous proteins. Though these cells cannot be infected by the expression vector, they are used for production of heterologous proteins via an alternative technology known in the art. These cell lines represent other insect cell line candidates whose glycosylation processing characteristics may be modified to include sialylation.

In insect cells, paucimannosidic structures are produced by a membrane-bound N-acetylglucosaminidase, which removes terminal residues from the alpha (1, 3) arm of the trimannosyl core (Altmann et al. (1995) J. Biol. Chem.

270 : 17344-17349). This core structure lacks the proper termini required for conversion of side chains to sialylated complex structures ; therefore, suppression of the N-acetylglucosaminidase activity can reduce or eliminate the formation of these undesired oligosaccharide structures, as illustrated in Figure 17.

To reduce the N-acetylglucosaminidase activity in the target insect cell line (s), the invention provides vectors encoding N-acetylglucosaminidase or other glucosaminidase cDNAs in the antisense orientation and/or, vectors encoding ribozymes and/or, vectors containing sequences capable of "knocking out" the N- acetylglucosaminidase other glucosaminidases genes via homologous recombination.

Expression plasmids described herein or otherwise known in the art are constructed using techniques known in the art to produce stably-transformed insect cells that constitutively express the antisense construct and/or ribozyme construct to suppress translation of N-acetylglucosaminidase other glucosaminidases or alternatively, to use homologous recombination techniques known in the art are to "knock-out" the N- acetylglucosaminidase other glucosaminidase genes. Particular sequences to be used in the antisense and/or ribozyme construction are described herein, for example, in Example 4. Techniques described herein or otherwise known in the art may be routinely applied to analyze N-linked oligosaccharide structures and to determine if N-glycan processing is altered and of the number of paucimannosidic structures in these cells is reduced.

Antisense technology can be used to control gene expression through antisense DNA or RNA or through triple-helix formation. Antisense techniques are discussed, for example, in Okano, J. Neurochem. 56 : 560 (1991) ; "Oligodeoxynucleotides as Antisense Inhibitors of Gene Expression, CRC Press, Boca Raton, FL (1988). Antisense technology can be used to control gene expression through antisense DNA or RNA, or through triple-helix formation. Antisense techniques are discussed for example, in Okano, J., Neurochem. 56 : 560 (1991) ; Oligodeoxynucleotides as Antisense Inhibitors of Gene Expression, CRC Press, Boca Raton, FL (1988). Triple helix formation is discussed in, for instance Lee et al., Nucleic Acids Research 6 : 3073 (1979) ; et al., Science 241 : 456 (1988) ; and Dervan et al., Science 251 : 1360 (1991). The methods are based on binding of a polynucleotide to a complementary DNA or RNA. For example, the 5'coding portion of a polynucleotide that encodes the amino terminal portion of N-acetylglucosaminidase and/or other glucosaminidases may be used to design antisense RNA oligonucleotides of from about 10 to 40 base pairs in length. A DNA oligonucleotide is designed to be complementary to a region of the gene involved in transcription thereby preventing transcription and the production of N-acetylglucosaminidase and/or other glucosaminidases. The antisense RNA oligonucleotide hybridizes to the in vivo and blocks translation of the molecule into N-acetylglucosaminidase and/or other glucosaminidase polypeptides.

The oligonucleotides described above can also be delivered to cells such that the antisense RNA or DNA may be expressed in vivo to inhibit production of N-acetylglucosaminidase and/or other glucosaminidases.

In one embodiment, the N-acetylglucosaminidase other glucosaminidase antisense nucleic acids of the invention are produced intracellularly by transcription from an exogenous sequence. For example, a vector or a portion thereof, is transcribed, producing an antisense nucleic acid (RNA) of the invention.

Such a vector would contain a sequence encoding a N-acetylglucosaminidase and/or other glucosaminidase antisense nucleic acids. Such a vector can remain episomal or become chromosomally integrated, as long as it can be transcribed to produce the desired antisense RNA. Such vectors can be constructed by recombinant DNA technology methods standard in the art. Vectors can be plasmid, viral, or others known in the art, used for replication and expression in insect, yeast, mammalian, and plant cells. Expression of the sequences encoding N-acetylglucosaminidase other glucosaminidases, or fragments thereof, can be by any promoter known in the art to act in insect, yeast, mammalian, and plant cells. Such promoters can be inducible or constitutive. Such promoters include, but are not limited to, the baculovirus polyhedrin promoter (Luckow et al. (1993) Curr. Opin. Biotech. 4 : 564-572, Luckow et al. (1995)), the SV40 early promoter region (Bemoist and Chambon, Nature 29 : 304-310 (1981), the promoter contained in the 3'long terminal repeat sarcoma virus (Yamamoto et Cell 22 : 787-797 (1980), the herpes thymidine promoter (Wagner et al., Proc. Natl. Acad. Sci. U. S. A. 78 : 1441-1445 (1981), the regulatory sequences of the metallothionein gene (Brinster, et al., Nature 296 : 39-42 (1982), etc.

The antisense nucleic acids of the invention comprise sequences complementary to at least a portion of an RNA transcript of N-acetylglucosaminidase and/or other glucosaminidase genes. However, absolute complementarity, although preferred, is not required. A sequence "complementary to at least a portion of an RNA," referred to herein, means a sequence having sufficient complementarity to be able to hybridize with the RNA, forming a stable duplex ; in the case of double stranded N-acetylglucosaminidase and/or other glucosaminidase antisense nucleic acids, a single strand of the duplex DNA may thus be tested, or triplex formation may be assayed. The ability to hybridize will depend on both the degree of complementarity and the length of the antisense nucleic acid. Generally, the larger the hybridizing nucleic acid, the more base mismatches with a N-acetylglucosaminidase and/or other glucosaminidase RNAs it may contain and still form a stable

duplex (or triplex as the case may be). One skilled in the art can ascertain a tolerable degree of mismatch by use of standard procedures to determine the melting point of the hybridized complex.

Oligonucleotides that are complementary to the 5' end of the message, e. g., the 5' untranslated sequence up to and including the codon, should work most efficiently at inhibiting translation. However, sequences complementary to the 3' untranslated sequences of mRNAs have been shown to be effective at inhibiting translation of mRNAs as well. See generally, Wagner, R., 1994, *Nature* 372 : 333-335. Thus, oligonucleotides complementary to either the 3'-non-translated, non-coding regions of N-acetylglucosaminidase and/or other glucosaminidases, could be used in an antisense approach to inhibit translation of endogenous N-acetylglucosaminidase other glucosaminidase mRNAs.

Oligonucleotides complementary to the 5'untranslated region of the should include the complement of the AUG start codon. Antisense oligonucleotides complementary to coding regions are less efficient inhibitors of translation but could be used in accordance with the invention. Whether designed to hybridize to the 5', 3'-or coding region of N-acetylglucosaminidase and/or other glucosaminidase mRNAs, antisense nucleic acids should be at least six nucleotides in length, and are preferably oligonucleotides ranging from 6 to about 50 nucleotides in length. In specific aspects the oligonucleotide is at least 10 nucleotides, at least 17 nucleotides, at least 25 nucleotides or at least 50 nucleotides.

The polynucleotides of the invention can be DNA or RNA or chimeric mixtures or derivatives or modified versions thereof, single-stranded or double- stranded. The oligonucleotide can be modified at the base moiety, sugar moiety, or phosphate backbone, for example, to improve stability of the molecule, hybridization, etc. The oligonucleotide may include other appended groups such as peptides (e. g., for targeting host cell receptors *in vivo*), agents facilitating transport across the cell membrane (see, e. g., Letsinger et al., 1989, *Proc. Natl. Acad. Sci. U. S. A.* 86 : 6553- 6556; Lemaitre et al., *Proc. Natl. Acad. Sci.* 84 : 648-652 (1987) ; PCT Publication No.

published December 15, or hybridization-triggered cleavage agents (See, e. g., Krol et al., *BioTechniques* 6 : 958-976 (1988)) or intercalating agents. (See, e. g., Zon, *Pharm. Res.* 5 : 539-549 (1988)). To this end, the oligonucleotide may be conjugated to another molecule, e. g., a peptide, hybridization triggered cross-linking agent, transport agent, hybridization-triggered cleavage agent, etc.

The antisense oligonucleotide may comprise at least one modified base moiety which is selected from the group including, but not limited to, 5-fluorouracil, 5-bromouracil, 5-chlorouracil, 5-iodouracil, hypoxanthine, xantine, 4-acetylcytosine, 5-(carboxyhydroxymethyl) uracil, 5-carboxymethylaminomethyluracil, dihydrouracil, beta-D-galactosylqueosine, inosine, N6-isopentenyladenine, 1-methylinosine, 2-dimethylguanine, 2-methyladenine, 2-methylguanine, 5-methylcytosine, N6-adenine, 7-methylguanine, 5-methoxyaminomethyl-2-thiouracil, beta-D-mannosylqueosine, 5-methoxycarboxymethyluracil, 5-methoxyuracil, 2-methylthio- N6-isopentenyladenine, uracil-5-oxyacetic acid (v), wybutoxosine, pseudouracil, queosine, 2-thiocytosine, 5-methyl-2-thiouracil, 2-thiouracil, 4-thiouracil, 5-methyluracil, uracil-5-oxyacetic acid methylester, uracil-5-oxyacetic acid (v), 5-methyl-2-thiouracil, uracil, (acp3) w, and 2', 6-diaminopurine.

The antisense oligonucleotide may also comprise at least one modified sugar moiety selected from the group including, but not limited to, arabinose, 2-fluoroarabinose, xylose, and hexose.

In yet another embodiment, the antisense oligonucleotide comprises at least one modified phosphate backbone selected from the group including, but not limited to, a phosphorothioate, a phosphorodithioate, a phosphoramidate, a methylphosphonate, an alkyl phosphotriester, and a formacetal or analog thereof.

In yet another embodiment, the antisense oligonucleotide is an alpha-anomeric oligonucleotide. An alpha-anomeric oligonucleotide forms specific double-stranded hybrids with complementary RNA in which, contrary to the usual beta-units, the strands run parallel to each other (Gautier et al., *Nucl. Acids Res.* 15 : 6625-6641 (1987)). The oligonucleotide is a 2-O-methylribonucleotide (Inoue et al., *Nucl. Acids Res.* 15 : 6131-6148 (1987)), or a chimeric RNA-DNA analogue (Inoue et al., *FEBS Lett.* 215 : 327-330 (1997)).

Polynucleotides of the invention may be synthesized by standard methods known in the art, e. g. by use of an automated DNA synthesizer (such as are commercially available from Bioscarch, Applied Biosystems, etc.). As examples, phosphorothioate oligonucleotides may be synthesized by the method of Stein et al.

(*Nucl. Acids Res.* 16 : 3209 (1988)), methylphosphonate oligonucleotides can be prepared by use of controlled pore glass polymer supports (Sarin et al., *Proc. Natl. Acad. Sci. U. S. A.* 85 : 7448-7451 (1988)), etc.

While antisense nucleotides complementary to the N-acetylglucosaminidase and/or other glucosaminidase coding region sequences could be used, those complementary to the transcribed untranslated region are most preferred.

Potential N-acetylglucosaminidase or other glucosaminidase activity suppressors according to the invention also include catalytic RNA, or a ribozyme (See, e. g., PCT International Publication WO 90/11364, published October 4, 1990 ; Server et al., *Science* 247 : 1222-1225 (1990)). While ribozymes that cleave at site specific recognition sequences can be used to destroy N-acetylglucosaminidase and/or other glucosaminidase mRNAs, the use of hammerhead ribozymes is preferred. Hammerhead ribozymes cleave mRNAs at locations dictated by flanking regions that form complementary base pairs with the target mRNA. The sole requirement is that the target have the following sequence of two bases : 5'-UG-3'. The construction and production of hammerhead ribozymes is well known in the art and is described more fully in and Gerlach, *Nature* 334 : 585-591 (1988). Preferably, the ribozyme is engineered so that the cleavage recognition site is located near the 5'end of the N-acetylglucosaminidase and/or other glucosaminidase mRNAs ; i. e., to increase efficiency and minimize the intracellular accumulation of non-functional transcripts.

As in the antisense approach, the ribozymes of the invention can be composed of modified oligonucleotides (e. g., for improved stability, targeting, etc.) and should be delivered to cells which express N-acetylglucosaminidase and/or other glucosaminidases *in vivo*. DNA constructs encoding the ribozyme may be introduced into the cell in the same manner as described above for the introduction of antisense encoding DNA. A preferred method of delivery involves using a DNA construct "encoding" the ribozyme under the control of strong constitutive promoter, such as, for example, pol III or pol II promoter, so that transfected cells will produce sufficient quantities of the ribozyme to destroy endogenous N-acetylglucosaminidase and/or other glucosaminidase messages and inhibit translation. Since ribozymes unlike antisense molecules, are catalytic, a lower intracellular concentration is required for efficiency.

Endogenous gene expression can also be reduced by inactivating or "knocking out" the N-acetylglucosaminidase and/or other glucosaminidase gene and/or its promoter using targeted homologous recombination, see Smithies et al. *Nature* 317 : 230-234 (1985) ; Thomas & Cell 51 : 503-512 (1987) ; Thompson et al., *Cell* ; each of which is incorporated by reference herein in its entirety). For example, a mutant, non-functional polynucleotide of the invention, or a completely

unrelated DNA sequence (such as for example, a sialic acid synthetase) flanked by DNA homologous to the endogenous polynucleotide sequence (either the coding regions or regulatory regions of the gene) can be used, with or without a selectable marker and/or a negative selectable marker, to transfect cells that express poly peptides of the invention *in vivo*. In another embodiment, techniques known in the art are used to generate knockins in cells that contain, but do not express the gene of interest. Insertion of the DNA construct, via targeted homologous recombination, results in inactivation of the targeted gene. Such approaches are particularly suited in research and agricultural fields where modifications to embryonic stem cells can be used to generate animal offspring with an inactive targeted gene (e.g., see Thomas & 1987 and Thompson 1989, *supra*). The contents of each of the documents recited in this paragraph is herein incorporated by reference in its entirety.

The use of chemical inhibitors is also within the scope of the present invention, in addition to, or as an alternative to, the antisense approach, and/or the ribozyme approach, and/or the gene "knock-out" approach, as means for suppressing glucosaminidase activity in insect cell cultures. Chemical inhibitors that may be used to suppress glucosaminidase activity include, but are not limited to, 2-acetamido-2,5 amino-D-glucitol can limit the N-acetylglucosaminidase activity in insect cells (Legler et al. 1080 : 80-95, Wagner et al.

70 : 4103-4109). In addition, a number of other N-acetylglucosaminidase inhibitors may also be used according to the present invention, including, but not limited to, nagastatin (with a KI value in the range) and in 0.45-22 mM) which are commercially, publicly, or otherwise available for the purposes of the present invention (Nishimura et al. (1996)

4 : 91-96, (1992) J Antibiotics 45 : 1404-1408).

The chemical inhibitors mentioned above do not distinguish between lysosomal N-acetylglucosaminidase and the target membrane-bound N-acetylglucosaminidase activity in the secretory compartment. Thus, a more specific inhibitor, based on the substrate structure, is provided to serve not merely as a competitive inhibitor, but also as an affinity labeling reagent. The chemical structure for two possible chemical compounds with specificity for inhibiting membrane-bound glucosaminidase one or both of which may be used according to the present invention, are shown in Figure 19. Subsequent to expression and purification of the N-acetylglucosaminidase, the effectiveness of these inhibitors may be tested and compared in *in vitro* and/or *in vivo* trials using techniques described herein or otherwise known in the art. As above, these chemical inhibitors are then used in addition to, or as an alternative to, antisense suppression, ribozyme suppression, and/or gene knock-out mutagenesis, of glucosaminidase activity in insect cells.

It is recognized that the suppression of glucosaminidase activity alone may not lead to production of the desired acceptor carbohydrate, if the enzymes responsible for generating structures terminating in Gal are lacking in particular cell lines. Thus, according to the methods of the present invention, Gal T activity in insect cells can be increased significantly by using techniques described herein or otherwise known in the art to express a heterologous gene using a baculovirus construct containing nucleic acid sequences encoding Gal T or a fragment or variant thereof, or by stably transforming the cells with a gene coding for Gal T or a fragment or variant thereof, analysis indicates that lower than a desired level of the acceptor substrates are present even following glucosaminidase suppression, techniques described herein or otherwise known in the art may be applied to express glycosyltransferase enzymes as needed in insect cells to produce a larger fraction of the desired acceptor structures. Figure 20 depicts that the overexpression of various glycosyltransferases leads to greater production of acceptor substrates.

Alternatively, the expression of glycosyltransferases will serve to limit generation of

paucimannosidic structures by generating unacceptable glucosaminidase substrates terminating in Gal, or by competing against the glucosaminidase reaction (Wagner et Glycobiology 6 : 165-175 (1996)).

Thus, the invention comprises expression of glycosyltransferases combined with, or as an alternative to, suppression of N-acetylglucosaminidase activity in selected insect cell lines to produce desired quantities of carbohydrates containing the correct Gal (G) acceptor substrate for sialylation. Figure 21 illustrates, without limitation, three examples of acceptor N-glycan structures that comprise the terminal Gal acceptor residue required for subsequent sialylation. Other desired carbohydrates structures with a branch terminating Gal are also possible and are encompassed by the invention.

Baculovirus expression vectors containing the coding sequence for Tl and-TlI, and Gal T or fragments or variants thereof, and stable transfectants overexpressing and and Gal T, or fragments or variants thereof are known, can be routinely generated using techniques known in the art, and are commercially, publicly, or otherwise available for the purposes of this invention.

(See Jarvis et al. (1996) Nature Biotech. 14 : 1288-1292 ; Hollister et (1998) Glycobiology 8 : 473-480 ; the contents of which are herein incorporated by reference).

In addition, stable transfectants expressing and can be routinely generated using techniques known in the art, if overexpression proves desirable.

Production and delivery of the Donor Substrate : CMP-Sialic Acid (CMP-SA) For production of the donor substrate, CMP-SA, the invention provides methods and compositions comprising expression of limiting enzymes in the CMP- SA production pathway ; in addition, or as an alternative to, the feeding of precursor substrates.

To produce sialylated N-linked glycoproteins, the donor substrate, CMP-sialic acid (CMP-SA), must be synthesized. The structure of CMP-SA is shown in Figure 22. CMP-SA can be enzymatically synthesized from glucose or other simple sugars, glutamine, and nucleotides in mammalian cells and E. coli using the metabolic pathways shown in Figure 5, and as described in Ferwerda et al. 216 : 87-92 ; Mahmoudian et (1997) Enzyme and Microbial Technology 20 : 393-400 ; Schachter et al. (1973) Metabolic Conjugation and Metabolic Hydrolysis (New York Academic Press) 2 : 135. In some mammalian tissues and cell lines, the production and delivery of CMP-SA limits the sialylation capacity of these cells (Gu et al. (1997) Improvement of the interferon-gamma sialylation in Chinese hamster ovary cell culture by feeding is likely to be amplified in insect cells since negligible sialic acid levels are detected in Trichoplusia ni insect cells as compared to levels in Chinese Hamster Ovary (CHO) mammalian cells (Figure 16). Furthermore, negligible CMP-SA was observed in SF-9 and Ea-4 insect cells when compared to CHO cells (Hoover et al. (1997) Monitoring the Glycosylation Pathway of Recombinant Human Interferon-Gamma Produced by Animal Cells, European Workshop on Animal Cell Engineering, Costa Brava, Spain ; and Jenkins (1998) Restructuring the Carbohydrates Cell Culture Engineering, VI, San Diego, CA). These findings are relevant in light of the previously published observation that polysialic acid can be detected in Drosophila embryos (Roth et al. (1992) Science 256 : 673-675) and the observation of sialylated glycoproteins produced by other insect cells (Davidson et al. (1990) Biochemistry 29 : 5584-5590).

Production of sialic acid (SA), more specifically N-acetylneurameric acid (NeuAc), from the precursor substrate ManNAc can proceed through three alternative pathways shown in Figure 5. The principal pathway for the production of SA in coli and other bacteria utilizes the phosphoenolpyruvate (PEP) and ManNAc to produce sialic acids in the presence of sialic acid

synthetase (Vann et al. (1997) Glycobiology 7 : 697-701). A second pathway, observed in bacteria and mammals, involves the reversible conversion by aldolase (also named N-acetylneuraminate lyase) of ManNAc and pyruvate to sialic acid (Schachter et al. (1973) Metabolic Conjugation and metabolic Hydrolysis (New York Academic Press) Lilley et al. (1992) 3 : 434-440). The addition reaction equilibrates toward ManNAc but can be manipulated to favor the production of sialic acid by the addition of excess ManNAc or pyruvate *in vitro* (Mahmoudian et al. (1997) Enzyme and Microbial Technology 20 : 393-400). The third pathway, observed only in mammalian tissue, begins with the ATP driven phosphorylation of ManNAc, and is followed by the enzymatic conversion of phosphorylated ManNAc to a phosphorylated form of sialic acid, from which the phosphate is removed in a subsequent step (van Rinssum et al. (1983) 210 : 21-28, Schachter et al.

#### (1973) Metabolic Conjugation and metabolic Hydrolysis (New York Academic Press) 2-135).

According to one embodiment of the invention, to overcome intracellular limitations of CMP-SA in mammalian cells, feeding of alternative precursor substrates may be applied to eliminate or reduce the need to produce CMP-SA from simple sugars (see Example 6). Since CMP-SA and its direct precursor, SA, are not permeable to cell membranes (Bennets et al. substrates cannot be added to the culture medium for uptake by the cell. However, other precursors, including N-acetylmannosamine glucosamine, and N- acetylglucosamine when added to the culture medium are absorbed into mammalian cells (see Example 6). See, for example, Gu et al. (1997) Improvement of the interferon-gamma sialylation in Chinese hamster ovary cell culture by feeding N- acetylmannosamine, Zanghi et al. (1997) European on Animal Cell Engineering, Ferwerda et al. 216 : 87-92, et al. (1962)

Biol. Chem. 237 : 304-308, Thomas et al. (1985) Biochim. Biophys. Acta 846 : 37-43, Bennetts 88 : 1-15. The substrates are then enzymatically converted to CMP-SA and incorporated into homologous and heterologous glycoproteins (Gu et al. (1997) Improvement Chinese hamster ovary cell culture by feeding N-acetylmannosamine, Ferwerda et al.

(1983) : 87-92, 237 : 304-308, Bennetts et al. (1981) J. Cell. Biol. 88 : 1-15.

To be incorporated into oligosaccharides, sialic acid and cytidine triphosphate (CTP) must be converted to CMP-SA by the enzyme, CMP-sialic acid (CMP-SA) synthetase (Schachter (1973) Metabolic Conjugation and metabolic Hydrolysis (New York Academic Press) 2-135) : Sialic Acid + + P<sub>i</sub> This enzyme has been cloned and sequenced from E. coli and used for the *in vitro* production of CMP-SA, as described in Zapata et al. (1989) J. Chem.

44 : 59-67, Ichikawa et 202 : 215-238, Shames (1991) contents of which are herein incorporated by reference),

In eukaryotes, the activated sugar nucleotide, CMP-SA, must be transported into the Golgi lumen for sialylation to proceed (Deutscher et al. (1984) Cell 39 : 295- 299). Transport through the trans-Golgi membrane is facilitated by the CMP-SA transporter protein, which was identified by complementation cloning into sialylation deficient CHO cells (Eckhardt et al. (1996) Proc. Natl. Acad. Sci. USA 93 : 7572- 7576). This mammalian gene has also been cloned and expressed in a functional form in the heterologous host, *S. cerevisiae* (Bernisone et al. (1997) 272 : 12616-12619).

In addition to feeding of external precursor substrates such as ManNAc, or glucosamine to increase CMP-SA levels, a supplementary approach in which CMP-SA transporter genes are introduced and expressed using routine recombinant DNA techniques may also be employed according to the methods of the present invention. These techniques are optionally combined with ManNAc,

GlcNAc, or glucosamine feeding strategies described above, to maximize CMP-SA production.

Conversion of GlcNAc or glucosamine to ManNAc Also according to the methods of the present invention, where the utilization of or glucosamine is preferred and ManNAc is not generated naturally in insect cells, ManNAc can be produced chemically using sodium hydroxide (Mahmoudian et al. (1997) Enzyme and Microbial Technology 20 : 393-400).

Alternatively, the enzymes that convert these substrates to ManNAc or fragments or variants of these enzymes, can be expressed in insect cells using techniques described herein or otherwise known in the art. The production of ManNAc from and glucosamine proceeds through the metabolic pathway shown in Figure 23.

Two approaches are provided to accomplish this conversion : (a) direct epimerization of ; or (b) conversion of or glucosamine to UDP-N- acetyl glucosamine and then ManNAc. According to one embodiment of the invention, approach (a) is achieved using the gene encoding a epimerase isolated from pig kidney, or fragments or variants thereof, to directly convert GlcNAc to ManNAc (See Maru et al. (1996) J. 271 : 16294- 16299 ; the contents of which are herein incorporated by reference). Additionally, the sequence for a homologue of this enzyme can be routinely obtained from databases, and cloned into baculovirus vectors, or stably integrated into insect cells using techniques described herein or otherwise known in the art.

Alternatively, approach (b) requires insertion of the gene to convert UDP- to ManNAc. Engineering the production or is likely not required since most insect cells comprise metabolic pathways to synthesize ; as indicated by the presence of oligosaccharides. According to one embodiment of the invention, the gene encoding a rat bifunctional enzyme coding for conversion of to ManNAc and ManNAc to ManNAc-6-P, or fragments or variants thereof is used to engineer the production using techniques described herein or otherwise known in the art (Stasche et al. (1997) 272 : 24319-24324, the contents which are herein incorporated by reference). In a specific embodiment, the segment of this enzyme responsible for conversion to ManNAc may be expressed independently in insect cells using techniques known in the art to produce ManNAc rather than ManNAc-6-P.

Conversion Once ManNAc is generated, it is converted to SA according to the methods of the invention. There are three possible metabolic pathways for the conversion of ManNAc to SA in bacteria and mammals, as shown in Figure 24. Negligible SA levels have previously been observed in insect cells (in the absence of exogenous supplementation of ManNAc to the culture media).

The conversion of ManNAc and PEP to SA using sialic acid synthetase is the predominant pathway for SA production in E. coli (Vann et al. (1997) Glycobiology 7 : 697-701). The E. coli sialic acid (SA) synthetase gene NeuB (SEQ ID NO : 7 and 8) has been cloned and sequenced and is commercially, publicly, otherwise available for the purposes of the present invention. Additionally, as disclosed herein, the human sialic acid synthetase gene has also been cloned (cDNA clone HA5AA37), sequenced, and deposited with the American Type Culture Collection ("ATCC") on February 24, 2000 and was given the ATCC Deposit Number. (The ATCC is located at 10801 University Boulevard, Manassas, VA 20110-2209, USA.

ATCC deposits were made pursuant to the terms of the Budapest Treaty on the international recognition of the deposit of microorganisms for purposes of patent procedure.) Thus, for enhancing expression of SA synthetase according to certain embodiments of the invention, the nucleic acid compositions encoding a SA synthetase such as, for example, an E. coli and/or human sialic acid synthetase and/or a fragment and/or variant thereof, may be inserted into a host expression vector or into the host genome using techniques described herein or otherwise known in the art.

According to the methods of the invention, the production of SA can also be achieved from

ManNAc and pyruvate using an aldolase, such as, for example, bacterial aldolase (Mahmoudian et al. (1997) Enzyme and Microbial Technology 20 : 393-400), or a human aldolase (as described herein) or fragment or variant thereof. The human aldolase gene has been cloned (cDNA clone HDPAK85), sequenced, and deposited with the American Type Culture Collection ("ATCC") on February 24, 2000 and was given the ATCC Deposit Number. Thus, the aldolase enzyme is considered as an alternative for converting ManNAc to SA. For enhancing expression of aldolase, the aldolase sequences can be amplified directly from coli and human DNA using primers and PCR amplification as described in Mahmoudian et al.

(Mahmoudian et (1997) Enzyme and Microbial Technology 20 : the contents of which are herein incorporated by reference) and herein, and using techniques described herein or otherwise known in the art to enhance expression of aldolase, or a fragment or variant thereof. Since the aldolase reaction is reversible, high levels of added ManNAc and pyruvate, may be used according to the methods of the invention to drive this reversible reaction in the direction of the product SA. (Mahmoudian et (1997) Enzyme and Microbial Technology 20 : 393-400).

In addition to the pathways which convert ManNAc to SA present in both prokaryotes and eukaryotes, an exclusively eukaryotic pathway may also be employed according to the methods of the invention to convert ManNAc to SA through the phosphate intermediates ManNAc-6-phosphate and SA-9-phosphate. It is recognized that the mammalian enzymes synthetase and phosphatase responsible for converting ManNAc to SA through phosphate intermediates can be utilized for engineering this eukaryotic pathway into insect cells.

**Conversion of SA to CMP-SA** The methods of the invention also encompass the use of CMP-SA synthetase to enzymatically converts SA to CMP-SA (see, e. g., the reaction shown in Figure 25). However, insect cells, such as, for example, insect cells, have negligible endogenous CMP-SA synthetase activity. Evidence of limited CMP-SA synthetase in insect cells is also demonstrated by increased SA levels found following substrate feeding and genetic manipulation without a concomitant increase in CMP-SA.

Thus, specific embodiments of the invention provide methods for enhancing the expression of CMP-SA synthetase, fragments or variants thereof. Bacterial CMP-SA synthetase has been cloned and sequenced as described in Zapata et al.

(1989) J. Biol. Chem. 264 : 14769-14774 ; the contents of which are herein incorporated by reference. Additionally, as described herein the gene encoding human CMP-SA synthetase has also been cloned (cDNA clone HWLLM34), sequenced and deposited with the American Type Culture Collection on February 24, 2000 and was given the ATCC Deposit Number. Thus, in specific embodiments, the methods of the present invention provide for enhancing expression of bacterial or human CMP-SA synthetase or fragments, or variants thereof, in cells of interest, such as, for example, in insect cells, using techniques described herein, or otherwise known in the art.

Golgi transport of CMP-SA CMP-SA must be delivered into the Golgi apparatus in order for sialylation to occur, and this transport process depends on the presence of the CMP-SA transporter protein (Deutscher et al. (1984) Cell 39 : 295-299). To determine if CMP-SA synthesized in insect cells is efficiently transported into the proper cellular compartment, insect cell vesicles are prepared and transport of CMP-SA is measured as described in 272 : 12616-12619 using techniques otherwise known in the art. Where the native enzymatic transport is lower than desired, a transporter enzyme is cloned and expressed in insect cells using the known mammalian gene sequence (as described in et al. (1997)

272 : 93 : 7576 ; the contents of which are herein incorporated by reference) and/or sequences

otherwise known in the art. Corresponding sequences are available from databases for the purposes of this invention. Localization of the protein to the Golgi is evaluated using an antibody generated against the heterologous protein using techniques known in the art in concert with commercially available fluorescent probes that identify the Golgi apparatus.

Expression cloning of multiple transcripts (for example, transcripts encoding CMP-SA pathway enzymes, glycosyl transferases, and ribozymes or anti-sense RNAs to suppress hexosaminidases) in a single cell line using techniques known in the art may be required to bring about the desired sialylation reactions to optimize these reactions. Alternatively, co-infection of cells with multiple viruses using techniques known in the art can also be used to simultaneously produce multiple recombinant transcripts. In addition, plasmids that incorporate multiple foreign genes including some under the control of the early promoter IE1 are commercially, publicly, or otherwise available for the purposes of the invention, and can be used to create baculovirus constructs. The present invention encompasses using any of these techniques. The invention also encompasses using the above mentioned types of vectors to enable expression of desired carbohydrate processing enzymes in baculovirus infected insect cells prior to production of a heterologous glycoprotein of interest under control of the very late polyhedrin promoter. In this manner, once the desired polypeptide is synthesized essential N-glycan processing enzymes can facilitate N-glycan processing once the glycoprotein of interest.

Alternatively, genes for some of the enzymes may be incorporated directly into the insect cell genome using vectors known in the art, such as, for example, vectors similar to those described in (Jarvis et al. (1990) BioTechnology 8 : 950-955. Jarvis et al. (1995) Protocols ed. : 187-202). Genomic integration eliminates the need to infect the cells with a large number of viral constructs. These constructs for genomic integration contain one or more early viral promoters, including AcMNPV IE1 and 39K, which provide constitutive expression in transfected insect cells (Jarvis et al. (1990) Bio/Technology 8 : 950-955). In addition, a sequential transformation strategy may routinely be developed for producing stable transformants that constitutively express up to four different heterologous genes simultaneously. These vectors and transformation techniques are provided for the purposes of this invention. In this manner, incorporation of plasmids containing heterologous genes into the insect cell genome combined with baculovirus infection integrates the metabolic pathways leading to efficient acceptor and donor substrate production in insect cells.

Generation The final step in the generation of sialylated glycoproteins or glycolipids in mammalian cells is the enzymatic transfer of sialic acid from the donor substrate, CMP-SA, onto an acceptor substrate in the Golgi apparatus ; a reaction which is catalyzed by sialyltransferase. The sialic acid (SA) residues occurring in N-linked glycoproteins are alpha-linked to the 3 or 6 position of the sugars (Tsujii, S. (1996) 120 : 1-13). The SA linkage is found in many human glycoproteins (Goochie et al. (1991) Biotechnology 9 : 1347-1355). The alpha2-3-and/or alpha2-6-sialyltransferase genes along with a number of other sialyltransferase genes have been cloned, sequenced and expressed as active heterologous proteins as described (1989)

Chem. 264 : 13848-13855, Ichikawa et al. (1992) Anal. Biochem. 202 : 215-238, Tsujii, S. (1996) J. Biochem. 120 : 1-13; U. S. Patent No. 5, 047, the contents of which are herein incorporated by reference. Any one or more of these genes, as well as fragments, and/or variants thereof may be introduced and expressed in cells of interest using techniques described herein or otherwise known in the art, and may be used according to the methods of the present invention to enhance the enzymatic transfer of sialic acid from the donor substrate.

For generating N-linked sialylated glycoproteins in insect cells, once the donor (CMP-SA) and acceptor substrates are produced as described above, the methods of the invention further comprise

expression of a sialyltransferase or fragment or variant thereof, in the cells. The completion of the sialylation reaction can be verified by elucidating the N-glycan structures attached to a desired glycoprotein using techniques described herein or otherwise known in the art. It is recognized that evaluation of N-glycans attachments may also suggest additional metabolic engineering strategies that can further enhance the level of sialylation in insect cells.

It is observed that unmodified *T. ni* insect cell lysates failed to generate any sialylated compounds when incubated with the substrate, LacMU, and the nucleotide sugar, CMP-SA. Thus, it is concluded that these cells comprise negligible native sialyltransferase activity. However, infection of insect cells with a baculovirus containing alpha2, 3 sialyltransferase provided significant enzymatic conversion of LacMU and CMP-SA to For the purposes of the invention, heterologous sialyltransferase can be expressed using techniques described herein or otherwise known in the art either by co-infection with a virus coding for sialyltransferase, or fragment, or variant thereof, or by using stable transfectants expressing the enzyme. In addition to the 2, 3 sialyltransferase baculovirus constructs, baculovirus vectors comprising sequences coding for alpha2, 6 sialyltransferase and/or fragments or variants thereof as well as stably transformed insect cells stably expressing both gal T and sialyltransferase are commercially, or publicly available, and/or may routinely be generated using techniques described herein or otherwise known in the art. Evaluation of sialyltransferase activity is determined using the FRET or HPLC assays described herein and/or using other assays known in the art.

Localization of the sialyltransferase to the Golgi is accomplished using anti-sialyltransferase antibodies commercially, publicly, or otherwise available for the purpose of this invention in concert with Golgi specific marker proteins.

For the purposes of enhancing carbohydrate processing enzymes of the invention, suppressing activity of endogenous N-acetylglucosaminidase, expressing heterologous proteins in the cells of the invention, and constructing vectors for the purposes of the invention ; genetic engineering methods are known to those of ordinary skill in the art. For example, see Schneider, A. et al., (1998) Mol. Gen. 257 : 308-318. Where the invention encompasses utilizing baculovirus based expression, such methods are known in the art, for example, as described in et (1992) *Baculovirus Expression Vectors*, W. H. Freeman and Company, New York 1992.

For the purposes of enhancing carbohydrate processing enzymes of the invention, suppressing activity of endogenous N-acetylglucosaminidase, expressing heterologous proteins in the cells of the invention, and constructing vectors as described herein, known sequences can be utilized in the methods of the invention, including, but not limited to the sequences described in GenSeq accession No. ZI 1234 and ZI 1235 for two human galactosyltransferases (see also United States Patent Number 5, 955, 282 ; the contents of which are herein incorporated by reference) ; and/or in Genbank accession No. D83766 for Y07744 for the bifunctional rate liver enzyme capable of catalyzing conversion of UDP-GlcNAc to ManNAc, J05023 for E. coli CMP-SA synthetase, for murine CMP-SA synthetase, Z71268 for murine CMP-SA transporter, X03345 for E. coli aldolase, U05248 for E. coli SA synthetase, X17247 for human 2, 3 sialyltransferase, L77081 for human L36537 for human CMP-SA transporter, and/or S95936 for human transferin ; (b) nucleotide sequences encoding an antigenic fragment of the polypeptide having the amino acid sequence described in GenSeq accession No. ZI 1234 and ZI 1235 for two human (see also United States Patent Number 5, 282 ; the contents of which are herein incorporated by reference) ; and/or in Genbank accession No.

Thus, one aspect of the invention provides for use of isolated nucleic acid molecules comprising polynucleotides having nucleotide sequences selected from the group consisting of : (a) nucleotide sequences encoding a biologically active fragment or variant of the polypeptide having the amino acid sequence described in GenSeq accession No. ZI 1234 and two human ; and/or in Genbank accession No. D83766 for Y07744 for the bifunctional rate liver enzyme capable of catalyzing conversion of UDP-GlcNAc to ManNAc, J05023 for E. coli CMP-SA synthetase, for murine CMP-SA synthetase, Z71268 for murine CMP-SA transporter, X03345 for E. coli aldolase, U05248 for E. coli SA synthetase, X17247 for human 2, 3 sialyltransferase, L77081 for human L36537 for human CMP-SA transporter, and/or S95936 for human transferin ; (b) nucleotide sequences encoding an antigenic fragment of the polypeptide having the amino acid sequence described in GenSeq accession No. ZI 1234 and ZI 1235 for two human (see also United States Patent Number 5, 282 ; the contents of which are herein incorporated by reference) ; and/or in Genbank accession No.

for Y07744 for the bifunctional rate liver enzyme capable of catalyzing conversion to ManNAc, J05023 for E. coli CMP-SA synthetase, for murine CMP-SA synthetase, Z71268 for murine CMP-SA transporter, X03345 for E. coli aldolase, U05248 for E. coli SA synthetase, X17247 for human 2, 6 sialyltransferase, L29553 for human 2, 3 sialyltransferase, for bovine galactosyltransferase, L77081 for human L36537 for human CMP-SA transporter, S95936 for human transferin ; and nucleotide sequences complementary to any of the nucleotide sequences in (a) or above. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention. Further embodiments of the invention include use of isolated nucleic acid molecules that comprise a polynucleotide having a nucleotide sequence at least 80%, 85%, or 90% identical, and more preferably at least 95%, 97%, 98% or 99% identical, to any of the above nucleotide sequences, or a polynucleotide which hybridizes under stringent hybridization conditions to a polynucleotide that is complementary to any of the above nucleotide sequences. This polynucleotide which hybridizes does not hybridize under stringent hybridization conditions to a polynucleotide having a nucleotide sequence consisting of only A residues or of only T residues. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention. Preferably, the nucleic acid sequences (including fragments or variants) that may be used according to the methods of the present invention encode a polypeptide having a biological activity. Such biological activity may routinely be assayed using techniques described herein or otherwise known in the art.

In addition to the sequences described above, the nucleotide sequences and amino acid sequences disclosed in Figures 27-32, and fragments and variants of these sequences may also be used according to the methods of the invention.

In one embodiment, specific enzyme polypeptides comprise the amino acid sequences shown in Figures 30 and 32 ; or otherwise described herein. However, the invention also encompasses sequence variants of the polypeptide sequences shown in Figures 28, 30 and

In a specific embodiment, one, two, three, four, five or more human polynucleotide sequences, or fragments, or variants thereof, the polypeptides encoded thereby, are used according to the methods of the present invention to convert ManNAc to SA (see Example 6). Such polynucleotide and polypeptide sequences include, but are not limited to, sequences corresponding to human aldolase (SEQ ID NO : and SEQ ID human CMP-SA synthetase (SEQ ID NO : 3 and SEQ ID NO : 4), and human SA synthetase (SEQ ID NO : 5 and SEQ ID NO : 6) ; see also Figures Thus, in certain embodiments the methods of present invention include the use of one or more novel isolated nucleic acid molecules comprising polynucleotides encoding polypeptides important to intracellular carbohydrate processing in humans. Such polynucleotide sequences include those disclosed in the figures Sequence Listing and/or encoded by the human cDNA plasmids (Human CMP-*Sialic Acid*

- Synthetase, cDNA clone ; Human Sialic Acid Synthetase, cDNA clone HASAA37 ; and Human Aldolase cDNA clone HDPAK85) deposited with the American Type Culture Collection (ATCC) on February 24, 2000 and receiving accession numbers. The present invention further includes the use of polypeptides encoded by these polynucleotides. The present invention also provides for use of isolated nucleic acid molecules encoding fragments and variants of these polypeptides, and for the polypeptides encoded by these nucleic acids.
- Thus, one aspect of the invention provides for use of isolated nucleic acid molecules comprising polynucleotides having nucleotide sequences selected from the group consisting of : (a) nucleotide sequences encoding human aldolase having the amino acid sequences as shown in SEQ ID NO : 2 ; (b) nucleotide sequences encoding a biologically active fragment of the human aldolase polypeptide having the amino acid sequence shown in SEQ ID NO : 2 ; (c) nucleotide sequences encoding an antigenic fragment of the human aldolase polypeptide having the amino acid sequence shown in SEQ ID NO : 2 ; (d) nucleotide sequences encoding the human aldolase polypeptide comprising the complete amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; (e) nucleotide sequences encoding a biologically active fragment of the human aldolase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; a nucleotide sequence encoding an antigenic fragment of the human aldolase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; and (g) nucleotide sequences complementary to any of the nucleotide sequences in (a) through above. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention.
- Further embodiments of the invention include use of isolated nucleic acid molecules that comprise a polynucleotide having a nucleotide sequence at least 80%, 85%, 90% or 90% identical, and more preferably at least 90%, 97%, 98% or 99% identical, to any of the nucleotide sequences in (a), (b), (c), (d), (e), (f), or (g) above, or a polynucleotide which hybridizes under stringent hybridization conditions to a polynucleotide in (a), (b), (c), (d), (e), (f), or (g) above. This polynucleotide which hybridizes does not hybridize under stringent hybridization conditions to a polynucleotide having a nucleotide sequence consisting of only A residues or of only T residues. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention.
- By a nucleic acid having a nucleotide sequence at least, for example, 95% "identical" to a reference nucleotide sequence of the present invention, it is intended that the nucleotide sequence of the nucleic acid is identical to the reference sequence except that the nucleotide sequence may include up to five point mutations per each 100 nucleotides of the reference nucleotide sequence encoding the described polypeptide. In other words, to obtain a nucleic acid having a nucleotide sequence at least 95% identical to a reference nucleotide sequence, up to 5% of the nucleotides in the reference sequence may be deleted or substituted with another nucleotide, or a number of nucleotides up to 5% of the total nucleotides in the reference sequence may be inserted into the reference sequence. The query sequence may be an entire sequence, such as, for example, that shown of SEQ ID NO : 1, the ORF (open reading frame), or any fragment as described herein.
- Another aspect of the invention provides for use of isolated nucleic acid molecules comprising polynucleotides having nucleotide sequences selected from the group consisting of : (a) nucleotide sequences encoding human CMP-SA synthetase having the amino acid sequences as shown in SEQ ID NO : (b) nucleotide sequences encoding a biologically active fragment of human CMP-SA synthetase polypeptide having the amino acid sequence shown in SEQ ID NO : 4 ; (c) nucleotide sequences encoding an antigenic fragment of the human CMP-SA synthetase polypeptide having the amino acid sequence shown in SEQ ID NO : 4 ; (d) nucleotide sequences encoding the human CMP-SA synthetase polypeptide comprising the complete amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; (e) nucleotide sequences encoding a biologically active fragment of the human CMP-SA synthetase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; a nucleotide sequence encoding an antigenic fragment of the human CMP-SA synthetase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; and (g) nucleotide sequences complementary to any of the nucleotide sequences in (a) through above. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention. Further embodiments of the invention include use of isolated nucleic acid molecules that comprise a polynucleotide having a nucleotide sequence at least 80%, 85%, 90%, 95%, 96%, 97%, 98% or 99% identical, and more preferably at least 90%, 97%, 98% or 99% identical, to any of the nucleotide sequences in (a), (b), (c), (d), (e), (f), or (g) above, or a polynucleotide which hybridizes under stringent hybridization conditions to a polynucleotide in (a), (b), (c), (d), (e), (f), or (g) above. This polynucleotide which hybridizes does not hybridize under stringent hybridization conditions to a polynucleotide having the amino acid sequence of only A residues or of only T residues. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention.

Another aspect of the invention provides for use of isolated nucleic acid molecules comprising polynucleotides having nucleotide sequences selected from the group consisting of : (a) nucleotide sequences encoding human CMP-SA synthetase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; a nucleotide sequence encoding an antigenic fragment of the human CMP-SA synthetase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; and (g) nucleotide sequences complementary to any of the nucleotide sequences in (a) through above. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention. Further embodiments of the invention include use of isolated nucleic acid molecules that comprise a polynucleotide having a nucleotide sequence at least 80%, 85%, 90%, 95%, 96%, 97%, 98% or 99% identical, and more preferably at least 90%, 97%, 98% or 99% identical, to any of the nucleotide sequences in (a), (b), (c), (d), (e), (f), or (g) above, or a polynucleotide which hybridizes under stringent hybridization conditions to a polynucleotide in (a), (b), (c), (d), (e), (f), or (g) above. This polynucleotide which hybridizes does not hybridize under stringent hybridization conditions to a polynucleotide having the amino acid sequence of only A residues or of only T residues. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention.

according to the methods of the present invention.

Another aspect of the invention provides for use of isolated nucleic acid molecules comprising polynucleotides having nucleotide sequences selected from the group consisting (a) nucleotide sequences encoding human SA synthetase having the amino acid sequences as shown in SEQ ID NO : 6 ; (b) nucleotide sequences encoding a biologically active fragment of the human SA synthetase polypeptide having the amino acid sequence shown in SEQ ID NO : 6 ; (c) nucleotide sequences encoding an antigenic fragment of the human SA synthetase polypeptide having the amino acid sequence encoded by the plasmid contained in the sequence shown in SEQ ID NO : 6 ; (d) nucleotide sequences encoding the human SA synthetase polypeptide comprising the complete amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; (e) nucleotide sequences encoding a biologically active fragment of the human SA synthetase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; a nucleotide sequence encoding an antigenic fragment of the human SA synthetase polypeptide having the amino acid sequence encoded by the plasmid contained in the ATCC Deposit ; and (g) nucleotide sequences complementary to any of the nucleotide sequences in (a) through above. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention.

Further embodiments of the invention include use of isolated nucleic acid molecules that comprise a polynucleotide having a nucleotide sequence at least 80%, 85%, 90% or 90% identical, and more preferably at least 90%, 97%, 98% or 99% identical, to any of the nucleotide sequences in (a), (b), (c), (d), (e), (f), or (g) above, or a polynucleotide which hybridizes under stringent hybridization conditions to a polynucleotide in (a), (b), (c), (d), (e), (f), or (g) above. This polynucleotide which hybridizes does not hybridize under stringent hybridization conditions to a polynucleotide having a nucleotide sequence consisting of only A residues or of only T residues. Polypeptides encoded by such nucleic acids may also be used according to the methods of the present invention.

By a nucleic acid having a nucleotide sequence at least, for example, 95% "identical" to a reference nucleotide sequence of the present invention, it is intended that the nucleotide sequence of the nucleic acid is identical to the reference sequence except that the nucleotide sequence may include up to five point mutations per each 100 nucleotides of the reference nucleotide sequence encoding the described polypeptide. In other words, to obtain a nucleic acid having a nucleotide sequence at least 95% identical to a reference nucleotide sequence, up to 5% of the nucleotides in the reference sequence may be deleted or substituted with another nucleotide, or a number of nucleotides up to 5% of the total nucleotides in the reference sequence may be inserted into the reference sequence. The query sequence may be an entire sequence, such as, for example, that shown of SEQ ID NO : 1, the ORF (open reading frame), or any fragment as described herein.

As a practical matter, whether any particular nucleic acid molecule or polypeptide is at least, for example, 80%, 85%, 90%, 95%, 96%, 97%, 98% or 99% identical to a nucleotide sequence of the presence invention can be determined conventionally using known computer programs. A preferred method for determining the best overall match between a query sequence (a sequence of the present invention) and a subject sequence, also referred to as a global sequence alignment, can be determined using the FASTDB computer program based on the algorithm of Brutlag et al. (Comp. App. Biosci. (1990) 6 : 237-245.) In sequence alignment the query and subject sequences are both DNA sequences. An RNA sequence can be compared by converting U's to T's. The result of said global sequence alignment is in percent identity. Preferred parameters used in a FASTDB alignment of DNA sequences to calculate percent identity are : k-tuple=4, Mismatch Joining Penalty=20, Randomization Group Length=0, Cutoff Score=1, Gap Penalty=5, Gap Size Penalty 0, 05, Window Size=500 or the length of the subject nucleotide sequence, whichever is shorter.

If the subject sequence is shorter than the query sequence because of 5' or 3' deletions, not because of

internal deletions, a manual correction must be made to the results. This is because the FASTDB program does not account for 5' and 3' truncations of the subject sequence when calculating percent identity. For subject sequences truncated at the 5' or 3' ends, relative to the query sequence, the percent identity is corrected by calculating the number of bases of the query sequence that are 5' and 3' of the subject sequence, which are not matched/aligned, as a percent of the total bases of the query sequence. Whether a nucleotide is determined by results of the FASTDB sequence alignment. This percentage is then subtracted from the percent identity, calculated by the above FASTDB program using the specified parameters, to arrive at a final percent identity score. This corrected score is what is used for the purposes of the present invention. Only bases outside the 5' and 3' bases of the subject sequence, as displayed by the FASTDB alignment, which are not with the query sequence, are calculated for the purposes of manually adjusting the percent identity score.

For example, a 90 base subject sequence is aligned to a 100 base query sequence to determine percent identity. The deletions occur at the 5' end of the subject sequence and therefore, the FASTDB alignment does not show a of the first 10 bases at. The 10 unpaired bases represent 10% of the sequence (number of bases at the 5' and 3'ends not matched/total number of bases in the query sequence) so 10% is subtracted from the percent identity score calculated by the FASTDB program. If the remaining 90 bases were perfectly matched the final percent identity would be 90%. In another example, a 90 base subject sequence is compared with a 100 base query sequence. This time the deletions are internal deletions so that there are no bases on the 5' or 3' of the subject sequence which are not matched/aligned with the query. In this case the percent identity calculated by FASTDB is not manually corrected. Once again, only bases 5' and 3'of the subject sequence which are not matched/aligned with the query sequence are manually corrected for. No other manual corrections are to made for the purposes of the present invention.

By a polypeptide having an amino acid sequence at least, for example, 95% "identical" to a query amino acid sequence of the present invention, it is intended that the amino acid sequence of the subject polypeptide is identical to the query sequence except that the subject polypeptide sequence may include up to five amino acid alterations per each 100 amino acids of the query amino acid sequence. In other words, to obtain a polypeptide having an amino acid sequence at least 95% identical to a query amino acid sequence, up to 5% of the amino acid residues in the subject sequence may be inserted, deleted (indels) or substituted with another amino acid.

These alterations of the reference sequence may occur at the amino or carboxy terminal positions of the reference amino acid sequence or anywhere between those terminal positions, interspersed either individually among residues in the reference sequence or in one or more contiguous groups within the reference sequence.

As a practical matter, whether any particular polypeptide is at least, for example, 80%, 85%, 90%, 95%, 96%, 97%, 98% or 99% identical to, for example, the amino acid sequences of SEQ ID NO : 2 or to the amino acid sequence encoded by the cDNA contained in a deposited clone can be determined conventionally using known computer programs. A preferred method for determining the best overall match between a query sequence (a sequence of the present invention) and a subject sequence, also referred to as a global sequence alignment, can be determined using the FASTDB computer program based on the algorithm of Brutlag et al. (Comp. App.

6 : 237-245 (1990)). In a sequence alignment the query and subject sequences are either both nucleotide sequences or both amino acid sequences. The result of said global sequence alignment is in percent identity. Preferred parameters used in a FASTDB amino acid alignment are : Matrix=PAM 0, k-tuple=2, Mismatch Joining Penalty=5, Gap Size 05, Window Size500 or the length of the subject amino acid sequence, whichever is shorter.

If the subject sequence is shorter than the query sequence due to N- or C-terminal deletions, not because of internal deletions, a manual correction must be made to the results. This is because the FASTDB program does not account for N- and C-terminal truncations of the subject sequence when calculating global percent identity. For subject sequences truncated at the N- and C-termini, relative to the query sequence, the percent identity is corrected by calculating the number of residues of the query sequence that are N- and C-terminal of the subject sequence, which are not matched/aligned with a corresponding subject residue, as a percent of the total bases of the query sequence. Whether a residue is determined by results of the FASTDB sequence alignment. This percentage is then subtracted from the percent identity, calculated by the above FASTDB program using the specified parameters, to arrive at a final percent identity score. This final percent identity score is what is used for the purposes of the present invention. Only residues to the N- and C-termini of the subject sequence, which are not matched/aligned with the query sequence, are considered for the purposes of manually adjusting the percent identity score. That is, only query residue positions outside the farthest N- and C-terminal residues of the subject sequence.

For example, a 90 amino acid residue subject sequence is aligned with a 100 residue query sequence to determine percent identity. The deletion occurs at the N-terminus of the subject sequence and therefore, the FASTDB alignment does not show a matching/alignment of the first 10 residues at the N-terminus. The 10 unpaired residues represent 10% of the sequence (number of residues at the N- and C- termini not matched/total number of residues in the query sequence) so 10% is subtracted from the percent identity score calculated by the FASTDB program. If the remaining 90 residues were perfectly matched the final percent identity would be 90%. In another example, a 90 residue subject sequence is compared with a 100 residue query sequence. This time the deletions are internal deletions so there are no residues at the N- or C-termini of the subject sequence which are not with the query. In this case the percent identity calculated by FASTDB is not manually corrected. Once again, only residue positions outside the N- and C-terminal ends of the subject sequence, as displayed in the FASTDB alignment, which are not matched/aligned with the query sequence are manually corrected for. No other manual corrections are to made for the purposes of the present invention.

In another embodiment of the invention, to determine the percent homology of two amino acid sequences, or of two nucleic acids, the sequences are aligned for optimal comparison purposes (e.g., gaps can be introduced in the sequence of one protein or nucleic acid for optimal alignment with the other protein or nucleic acid).

The amino acid residues or nucleotides at corresponding amino acid positions or nucleotide positions are then compared. When a position in one sequence is occupied by the same amino acid residue or nucleotide as the corresponding position in the other sequence, then the molecules are homologous at that position. As used herein, amino acid or nucleic acid "homology" is equivalent to amino acid or nucleic acid "identity". The percent homology between the two sequences (i. e., per cent homology equals the number of identical positions shared by the sequences divided by the total number of positions times 100).

Variants of above described sequences include a substantially homologous protein encoded by the same genetic locus in an organism, i. e., an allelic variant.

Variants also encompass proteins derived from other genetic loci in an organism, but having substantial homology to the proteins of Figures 27-32, or otherwise described herein. Variants also include proteins substantially homologous to the protein but derived from another organism, i. e., an ortholog. Variants also include proteins that are substantially homologous to the proteins that are produced by produced by chemical synthesis.

Variants also include proteins that are substantially homologous to the proteins that are produced by

recombinant methods. As used herein, two proteins (or a region of the proteins) are substantially homologous when the amino acid sequences are at least about 55-60%, typically at least about 70-75%, more typically at least about 80-85%, and most typically at least about 90-95% or more homologous. A substantially homologous amino acid sequence, according to the present invention, will be encoded by a nucleic acid sequence hybridizing to the nucleic acid sequence, or portion thereof, of the sequence shown in Figures 27, 28, 31 or otherwise described herein under stringent conditions as more fully described below.

Orthologs, homologs, and allelic variants that are encompassed by the invention and that may be used according to the methods of the invention can be identified using methods well known in the art. These variants comprise a nucleotide sequence encoding a protein that is at least about 55%, typically at least about 70-75%, more typically at least about and most typically at least about 90-95% or more homologous to the nucleotide sequence shown in Figures 27, 29, or otherwise described herein, or a fragment of this sequence. Such nucleic acid molecules can readily be identified as being able to hybridize under stringent conditions, to the nucleotide sequence shown in Figures 27, 29, or complementary sequence thereto, or otherwise described herein, or a fragment of the sequence. It is understood that stringent hybridization does not indicate substantial homology where it is due to general homology, such as poly A sequences, or sequences common to all or most proteins in an organism or class of proteins.

The invention also encompasses polypeptides having a lower degree of identity but having sufficient similarity so as to perform one or more of the same functions performed by the enzyme polypeptides described herein. Similarity is determined by conserved amino acid substitution. Such substitutions are those that substitute a given amino acid in a polypeptide by another amino acid of like characteristics (see Table 1). Conservative substitutions are likely to be phenotypically silent. Typically seen as conservative substitutions are the replacements, one for another, among the aliphatic amino acids Ala, Val, Leu, and Ile; interchange of the hydroxyl residues Ser and Thr; exchange of the acidic residues Asp and Glu; substitution between the amide residues Asn and Gln; exchange of the basic residues Lys and Arg and replacements among the aromatic residues Phe, Tyr.

Guidance concerning which amino acid changes are likely to be phenotypically silent are found in Bowie et al. Science 247 : 1306-1310 (1990).

**TABLE Conservative Amino Acid Substitutions. Aromatic Phenylalanine Tryptophan Tyrosine Hydrophobic Leucine Isoleucine Valine Polar Glutamine Basic Arginine Lysine Histidine Acidic Aspartic Acid Glutamic Acid Small Alanine Serine Threonine Methionine Glycine Both identity and similarity can be readily calculated (Computational Molecular Biology, Lesk, A. M., ed., Oxford University Press, New York, 1988 ; Smith, D. W., Academic Press, New York, 1993 ; Computer Analysis of Sequence Data, Part 1, Griffin, A. M., and Griffin, H. G., eds., Humana Press, New Jersey, 1994 ; Sequence Analysis in Molecular Biology, von Heinje, G., Academic Press, 1987 ; and Sequence Analysis Primer, Gribkov, M. and J., eds., M Stockton Press, New York, 1991). Preferred computer program methods to determine identity and similarity between two sequences include, but are not limited to, GCG program package (Devereux, J. Nuc. 387), BLASTP, BLASTN, FASTA (Altschul, S. F. (1990) Molec. Biol. : 403).**

A variant polypeptide can differ in amino acid sequence by one or more substitutions, deletions, insertions, inversions, fusions, and truncations or a combination of any of these.

Variant polypeptides can be fully functional or can lack function in one or more activities. Thus, in the present case, variations can affect the function, for example, of one or more of the modules, domains, or functional subregions of the enzyme polypeptides of the invention. Preferably, polypeptide variants and fragments have the described activities routinely assayed via bioassays

described herein or otherwise known in the art.

Fully functional variants typically contain only conservative variation or variation in non-critical residues or in non-critical regions. Functional variants can also contain substitution of similar amino acids, which result in no change, or an insignificant change in function. Alternatively, such substitutions may positively or negatively affect function to some degree.

Non-functional variants typically contain one or more non-conservative amino acid substitutions, deletions, insertions, inversions, or truncation or a substitution, insertion, inversion, or deletion in a critical residue or critical region. As indicated, variants can be naturally-occurring or can be made by recombinant means or chemical synthesis to provide useful and novel characteristics for the polypeptide.

Amino acids that are essential for function can be identified by methods known in the art, such as site-directed mutagenesis or alanine-scanning mutagenesis (Cunningham et al., Science 244 : 1081-1085 (1989)). The latter procedure introduces single alanine mutations at every residue in the molecule. The resulting mutant molecules are then tested for biological activity. Sites that are critical can also be determined by structural analysis such as crystallization, nuclear magnetic resonance or photoaffinity labeling (Smith et al. : 899-904 de Vos et al. Science 255 : 306-312 (1992)).

The invention further encompasses variant polynucleotides, and fragments thereof, that differ from the nucleotide sequence, such as, for example, those shown in Figures 27, 29, 31 or otherwise described herein, due to degeneracy of the genetic code and thus encode the same protein as that encoded by the nucleotide sequence shown in Figures 27, 29, 31 or otherwise described herein.

The invention also provides nucleic acid molecules encoding the variant polypeptides described herein. Such polynucleotides may be naturally occurring, such as allelic variants (same locus), homologs (different locus), and orthologs (different organism), or may be constructed by recombinant DNA methods or by chemical synthesis. Such non-naturally occurring variants may be made by mutagenesis techniques, including those applied to polynucleotides, cells, or organisms. Accordingly, as discussed above, the variants can contain nucleotide substitutions, deletions, inversions and insertions.

Variation can occur in either or both the coding and non-coding regions. The variations can produce both conservative and non-conservative amino acid substitutions.

"Polynucleotides" or "nucleic acids" that may be used according to the methods of the invention also include those polynucleotides capable of hybridizing, under stringent hybridization conditions, to sequences contained in SEQ ID NO : 1, the complement thereof, or a cDNA within the deposited plasmids. As used herein, the term "hybridizes under stringent conditions" is intended to describe conditions for hybridization and washing under which nucleotide sequences encoding a receptor at least 55% homologous to each other typically remain hybridized to each other. The conditions can be such that sequences at least about 65%, at least about 70%, or at least about 75% or more homologous to each other typically remain hybridized to each other. Such stringent conditions are known to those skilled in the art and can be found in Current Protocols in Molecular Biology, John Wiley & Sons, N. Y. (1989), 1-6, 3, 6. One example of stringent hybridization conditions are hybridization in 6X sodium chloride/sodium citrate (SSC) at about 45 degrees C, followed by one or more washes in 0.2 X SSC, 0.1% SDS at 50-65 degrees C.

Also contemplated for use according to the methods of the invention are nucleic acid molecules that hybridize to a polynucleotide disclosed herein under lower stringency hybridization conditions.

- Changes in the stringency of hybridization and signal detection are primarily accomplished through the manipulation of formamide concentration (lower percentages of formamide result in lowered stringency) ; salt conditions, or temperature. For example, lower stringency conditions include an overnight incubation at 37 degree C in a solution comprising 6X SSPE (20X SSPE = 3M NaCl ; 0.2M ; 0.02M EDTA, pH 7.4), 0.5% SDS, 30% formamide, 100 µg/ml salmon sperm blocking DNA ; followed by washes at 50 degree C with 1XSSPE, 0. 1% SDS. In addition, to achieve even lower stringency, washes performed following stringent hybridization can be done at higher salt concentrations (e. g., 5X SSC).

Note that variations in the above conditions may be accomplished through the inclusion and/or substitution of alternate blocking reagents used to suppress background in hybridization experiments. Typical blocking reagents include Denhardt's reagent, BLOTTTO, heparin, denatured salmon sperm DNA, and commercially available proprietary formulations. The inclusion of specific blocking reagents may require modification of the hybridization conditions described above, due to problems with compatibility.

Of course, a polynucleotide which hybridizes only to polyA+ sequences (such as any 3' terminal polyA+ tract of a cDNA shown in the sequence listing), or to a complementary stretch (or U) residues, would not be included in the definition of "polynucleotide," since such a polynucleotide would hybridize to any nucleic acid molecule containing a poly (A) stretch or the complement thereof (e. g., practically any double-stranded cDNA clone generated using oligo-dT as a primer).

In one embodiment, an isolated nucleic acid molecule that hybridizes under stringent conditions to a sequence disclosed herein, or the complement thereof, such as, for example, the sequence of Figures 27, 29, corresponds to a naturally- occurring nucleic acid molecule. As used herein, a "naturally-occurring" nucleic acid molecule refers to an RNA or DNA molecule having a nucleotide sequence that occurs in nature (e. g., encodes a natural protein).

The present invention also encompasses recombinant vectors, which include the isolated nucleic acid molecules and polynucleotides that may be used according to the methods of the present invention, and to host cells containing the recombinant vectors and/or nucleic acid molecules, as well as to methods of making such vectors and host cells and for using them for production of glycosylation enzyme by recombinant techniques. Polypeptides produced by such methods are also provided.

The invention encompasses utilizing vectors for the maintenance (cloning vectors) or vectors for expression (expression vectors) of the desired polynucleotides encoding the carbohydrate processing of the invention, or those encoding proteins to be sialylated by the methods of the invention and/or by expression of the proteins the cells of the invention. The vectors can function in prokaryotic or eukaryotic cells or in both (shuttle vectors).

In one embodiment, one or more of the polynucleotide sequences used according to the methods of the invention are inserted into commercially, publicly, or otherwise available baculovirus expression vectors for enhanced expression of the corresponding enzyme. In another non-exclusive embodiment, one or more of the polynucleotides used according to the methods of the invention are inserted into other viral vectors or for generation of stable insect cell lines. Techniques known in the art, such as, for example, HPAEC and HPLC techniques, may be routinely used to evaluate the enzymatic activity of these enzymes from both eukaryotic and bacterial sources to determine which source is best for generating SA in insect cells.

Generally, expression vectors contain cis-acting regulatory regions that are operably linked in the vector to the polynucleotide to be expressed, or other relevant polynucleotides such that transcription of the polynucleotides is allowed in a host cell.

The polynucleotides can be introduced into the host cell with a separate polynucleotide capable of affecting transcription. Thus, the second polynucleotide may provide a trans-acting factor interacting with the cis-regulatory control region to allow transcription of the polynucleotides from the vector. Alternatively, a trans- acting factor may be supplied by the host cell. Finally, a trans-acting factor can be produced from the vector itself.

It is understood, however, that in some embodiments, transcription of the polynucleotides can occur in a cell-free system.

The regulatory sequence to which the polynucleotides described herein can be operably linked include, for example, promoters for directing transcription.

These promoters include, but are not limited to, baculovirus promoters including, but not limited to, egt, ORF 142, p6, 9, capsid, gp64 polyhedrin, pO, basic and core ; and insect cell promoters including, but not limited to, Drosophila actin, metallothioneine, and the like. Where the host cell is not an insect cell, such promoters include, but are not limited to, the left promoter from bacteriophage lambda, the lac, T7P, and TAC promoters from E. coli, promoters from Actinomycetes, including Nocardia, and

Promoters may be isolated, if they have not already been isolated, by standard promoter identification and trapping methods known in the art, see, for example, in Sambrook Cold Spring Harbor Laboratory Press, Cold Spring Harbor, NY, (1989).

It would be understood by a person of ordinary skill in the art that the choice of promoter would depend upon the choice of host cell. Similarly, the choice of host cell will depend upon the use of the host cell. Accordingly, host cells can be used for simply amplifying, but not expressing, the nucleic acid. However, host cells can also be used to produce desirable amounts of the desired polypeptide. In this embodiment, the host cell is simply used to express the protein per se. For example, amounts of the protein could be produced that enable its purification and subsequent use, for example, in a cell free system. In this case, the promoter is compatible with the host cell. Host cells can be chosen from virtually any of the known host cells that are manipulated by the methods of the invention to produce the desired glycosylation patterns. These could include mammalian, bacterial, yeast, filamentous fungi, or plant cells.

In addition to control regions that promote transcription, expression vectors may also include regions that modulate transcription, such as repressor binding sites and enhancers.

In addition to containing sites for transcription initiation and control, expression vectors can also contain sequences necessary for transcription termination and, in the transcribed region a ribosome binding site for translation. Other regulatory control elements for expression include initiation and termination codons as well as polyadenylation signals. The person of ordinary skill in the art would be aware of the numerous regulatory sequences that are useful in expression vectors. Such regulatory sequences are described, for example, in Sambrook cited above.

Depending on the choice of a host cell, a variety of expression vectors can be used to express the polynucleotide. Such vectors include chromosomal, episomal, and particularly virus-derived vectors, for example, and Vectors may also be derived from combinations of these sources such as those derived from plasmid and bacteriophage genetic elements, e. g. cosmids and phagemids. Appropriate cloning and expression vectors for prokaryotic and eukaryotic hosts are described in Sambrook et al., "Molecular Cloning : A Laboratory Manual. Cold Spring Harbor Laboratory Manual. Cold Spring Harbor, NY, (1989).

The regulatory sequence may provide constitutive expression in one or more host cells or may

- provide for inducible expression in one or more cell types such as by temperature, nutrient additive, or exogenous factor such as a hormone or other ligand.
- variety of vectors providing for constitutive and inducible expression in prokaryotic and eukaryotic hosts are well known to those of ordinary skill in the art.

The polynucleotides can be inserted into the vector nucleic acid using techniques known in the art. Generally, the DNA sequence that will ultimately be expressed is joined to an expression vector by cleaving the DNA sequence and the expression vector with one or more restriction enzymes and then ligating the fragments together. Procedures for restriction enzyme digestion and ligation are well known to those of ordinary skill in the art.

Specific expression vectors are described herein for the purposes of the invention ; for example, Other expression vectors listed herein are not intended to be limiting, and are merely provided by way of example. The person of ordinary skill in the art would be aware of other vectors suitable for maintenance, propagation, or expression of the polynucleotides described herein. These are found for example in Sambrook, J., Fritsch, E. F., and Maniatis, T. Molecular Cloning Laboratory Cold Spring Harbor Press, Cold Spring Harbor, NY, 1989. Any cell type or expression system can be used for the purposes of the invention including but not limited to, for example, baculovirus systems (O'Riley et W. H. Freeman and Company, New York 1992) and Drosophila-derived systems (Johansen et (1989) Genes Dev 3 882-889).

The invention also encompasses vectors in which the nucleic acid sequences described herein are cloned into the vector in reverse orientation, but operably linked to a regulatory sequence that permits transcription of antisense RNA. Thus, an antisense transcript can be produced to all, or to a portion, of the polynucleotide sequences described herein, including both coding and non-coding regions.

Expression of this antisense RNA is subject to each of the parameters described above in relation to expression of the sense RNA (regulatory sequences, constitutive or inducible expression, tissue-specific expression).

The recombinant host cells are prepared by introducing the vector constructs described herein into the cells by techniques readily available to the person of ordinary skill in the art. These include, but are not limited to, calcium phosphate transfection, DEAE-dextran-mediated transfection, cationic lipid-mediated transfection, electroporation, transduction, infection, lipofection, and other techniques such as those found in Sambrook, et al. (Molecular Cloning : A Laboratory Manual.

Cold Spring Harbor Laboratory, Cold Spring Harbor Press, Cold Spring Harbor, NY, 1989).

Where secretion of the polypeptide is desired, appropriate secretion signals known in the art are incorporated into the vector using techniques known in the art.

The signal sequence can be endogenous to the polypeptides or heterologous to these polypeptides.

Where the polypeptide is not secreted into the medium, the desired protein can be isolated from the host cell by techniques known in the art, such as, for example, standard disruption procedures, including freeze thaw, sonication, mechanical disruption, use of lysing agents and the like. The polypeptide can then be recovered and purified by well-known purification methods including, but not limited to, ammonium sulfate precipitation, acid extraction, anion or cationic exchange chromatography, phosphocellulose chromatography, hydrophobic-interaction chromatography, affinity chromatography, hydroxylapatite chromatography, lectin chromatography, and high

- performance liquid chromatography.

Furthermore, for suppressing activity of endogenous N-acetylglucosaminidase, the invention encompasses utilizing the sequences deduced from the fragment identified in Figure 18, and described in Example 4. More particularly, in this aspect, the invention comprises utilization of the glucosaminidase nucleotide sequences which are produced by using primers, such as, for example, those primer combinations described in Example 4. These nucleotide sequences may be used in the construction and expression of anti-sense RNA, ribozymes, or homologous recombination (gene "knock-out") constructs, using methods readily available to those skilled in the art, to reduce or eliminate in vivo glucosaminidase activity.

Cell lines produced by the methods of the invention can be tested by expressing a model recombinant glycoprotein in such cell lines and assessing the N- glycans attached thereto using techniques described herein or otherwise known in the art. The assessment can be done, for example, by 3-dimensional HPLC techniques. In the Examples of the invention, human transferrin is used as a model target glycoprotein, since this glycoprotein is sialylated in humans and extensive oligosaccharide structural information for the protein is available (Montreuil et al.

(1997) Glycoproteins 203:242). In this manner, cell lines with superior processing characteristics are identified. Such a cell line can then be evaluated for its growth rate, product yields, and capacity to grow in suspension culture (Linday et al.

(1992) Biotech. and Bioeng. 39 : 614-618, Reuveny

665 : 320, Reuveny et : Reuveny et al. (1993) 42 : 235-239).

The invention encompasses expressing heterologous proteins in the cells of the invention and/or according to the methods of the invention for any purpose benefiting from such expression. Such a purpose includes, but is not limited to, increasing the in vivo circulatory half life of a protein ; producing a desired quantity of the protein ; increasing the biological function of the protein including, but not limited to, enzyme activity, receptor activity, binding capacity, antigenicity, therapeutic property, capacity as a vaccine or a diagnostic tool, and the like. Such proteins may be naturally occurring chemically synthesized or recombinant proteins. Examples of proteins that benefit from the heterologous expression of the invention include, but are not limited to, transferrin, plasminogen, thyrotropin, tissue plasminogen activator, interleukins, and interferons. Other examples of such proteins include, but are not limited to, those described in International patent application publication number WO 98/06835, the contents of which are herein incorporated by reference.

In one embodiment, proteins that benefit from the heterologous expression of the invention are mammalian proteins. In this aspect, mammals include but are not limited to, cats, dogs, rats, mice, cows, pigs, non-human primates, and humans.

It is recognized that the heterologous expression of the invention not only encompasses proteins that are sialylated in their native source ; but also those that are not sialylated as such, and benefit from the expression in the cells of and/or according to the methods of the invention.

It is recognized that proteins that are not sialylated in their native source, can be altered by known genetic engineering methods so that the heterologous expression of the protein according to the invention will result in sialylation of the protein. Such methods include, but are not limited to, the genetic engineering methods described herein. In this aspect, it is further recognized that altering the proteins could encompass engineering into the protein targeting signals to ensure targeting of the proteins to the ER and Golgi apparatus for sialylation, where such signals are needed.

It is also recognized that the cells of the invention contain proteins, which are not sialylated prior to manipulation of the cells according to the methods of the invention, but are sialylated subsequent to the manipulation. In this manner, the invention also encompasses proteins that have amino acid sequences that are endogenous to the cells of the invention, but are sialylated as a result of manipulation of the cells according to the methods of the invention.

It is recognized that the analysis of the N-glycans produced according to the methods of the invention may suggest additional strategies to further enhance the sialylation of glycoproteins in insect cells. If the production of Gal containing carbohydrate acceptor structures is low relative to those containing GlcNAc, then the levels of Gal transferase expression are increased by integrating multiple copies of this gene into the insect cell genome or by expressing Gal T under a stronger promoter using techniques described herein or otherwise known in the art.

Additionally, or alternatively, substrate feeding strategies are used to enhance the levels of UDP-Gal for this carbohydrate processing reaction. In contrast, if the fraction of carbohydrate structures terminating in Gal is high and the fraction with terminal SA is low, then sialyltransferase or CMP-SA production is enhanced.

Examination of sialyltransferase activity using techniques described herein or otherwise known in the art, such as, for example, FRET or HPLC levels using HPAEC, is used to determine which step is the metabolic limiting step to sialylation. These metabolic limitations are overcome by increasing expression of specific enzymes or by altering substrate feeding strategies or a combination thereof.

**ASSAYS** Having generally described the invention, the same will be more readily understood by reference to the following assays and examples, which are provided by way of illustration and are not intended as limiting.

Analytical bioassays are implemented to evaluate enzymatic activities in the N-glycosylation pathway of insect cells. In order to screen a larger selection of insect cells for particular oligosaccharide processing enzymes, bioassays in which multiple samples can be analyzed simultaneously are advantageous. Consequently, bioassays based on fluorescence energy transfer (FRET) and time-resolved fluorometry of europium (Eu) are designed to screen native and recombinant insect cell lines for carbohydrate processing enzymes in a format that can handle multiple samples.

Fluorescence assays are especially useful in detecting limiting steps in carbohydrate processing due to their sensitivity and specificity. FRET and Eu assays detect enzymatic activities at levels as low as M, which is greater than the sensitivity obtained with In addition, the use of substrates modified with fluorophores enables the measurement of one specific enzyme activity in an insect cell lysate, and multiple samples can be analyzed simultaneously in a microtiter plate configuration used in an appropriate fluorometer. With these assays, insect cell lines are rapidly screened for the presence of processing enzymes including Gal, and sialic acid transferases to identify limiting enzymes in N-glycosylation in native and recombinant cells.

Fluorescence energy transfer assays Glycosyl transferase activity assays are based on the principle of fluorescence energy transfer (FRET), which has been used to study glycopeptide conformation (Rice et al. (1991) Biochemistry 30 : 6646-6655) and to develop endo-type glycosidase assays (Lee et 230 : 31-36).

Gal T assay The fluorescent compound, UDP-Gal-6-Naph, synthesized by consecutive reactions of galactose oxidase (generating 6-oxo compound) and reductive amination with naphthylamine, is found to be effective as a substrate for Gal transferase. When UDP-Gal-6-Naph is reacted with an acceptor carrying a dansyl group (Dans-AE- in the presence of Gal-T, a product is created that can

transfer energy (Figure 12). While irradiation of the naphthyl group in UDP-Gal-6-Naph at 260-290 nm ("ex" in Figure 13) results in the usual emission at 320-370 nm ("em" dotted line in Figure 13), irradiation of the product at these same low wavelengths results in energy transfer to the dansyl group and emission at 500-560 nm ("em" solid line in Figure 13). Assay sensitivity is as great as the fluorometer allows (picto to femtomol range) and exceeds that. In addition, multiple samples can be monitored simultaneously in the fluorometer, allowing a number of cell lines to be evaluated rapidly for Gal T activity.

Sialyltransferase assay A sialyltransferase assay is designed using similar FRET technology described in the above example for Gal T. The 3-carbon tail (exocyclic chain) of sialic acid (in particular, its glycoside) can be readily oxidized with mild periodate to yield an aldehyde (Figure 14). This intermediate is reductively aminated to generate a fluorescently tagged sialic acid (after removal of its aglycon), which is then modified to form a fluorescently modified CMP-sialic acid (See also Lee et al. (1994) Anal.

Biochem. 216 : Brossamer et al. (1994) Methods 247 : 153-177). The acceptor substrate is modified as described above to include the dansyl group. Then the FRET approach is used to measure either alpha (2, 3) or alpha (6) sialyltransferase activity since these enzymes should utilize the modified CMP-SA as donor substrate to generate a product with altered fluorescent emission characteristics. The choice of the fluorescent donor and acceptor pair can be flexible. The above examples are given using naphthyl-dansyl pairs, but other fluorescent combinations may be even more sensitive (Wu et al. (1994) Anal. Biochem. 250 : 260- 262).

#### Europium fluorescence assays.

An example of the use fluorescence for the evaluation of Gal T activity is provided herein in the N-linked oligosaccharides from insect cells. The same techniques are used to develop enzymatic assay for transferases such as T1 and glycosidases such as N-acetylglucosaminidase. Further enhancements in sensitivity are obtained with the advent of the super-sensitive Eu-chelator, BHHT (4, 4'-bis 2", 3", terphenyl) (Yuan et al. (1998) Anal. Chem. 70 : 596-601), which allows detection down to the lower fmol range.

A new assay, illustrated in Figure 15, utilizes a synthetic 6- aminohexyl glycoside of the trimannosyl N-glycan core structure labeled with DTPA acid) and complexed with T1 this substrate is then incubated with insect cell lysates or positive controls containing T1 and Addition of chemical inhibitors are used to minimize background N-acetylglucosaminidase activity. After the reaction, an excess of Crocus lectin CVL (Miskaki et al. (1997) 272 : which specifically binds the core, is added. The amount of the lectin required to bind all the glycoside (and hence all the Eu+3 label) in the absence of any binding is predetermined. The reacted mixture is then filtered through a 10, 000 molecular weight cut off (MWCO) microfuge ultrfiltration cup. The glycoside modified with does not bind CVL and appears in the filtrate. Measurement of the Eu +3 fluorescence in the filtrate reflects the level of T1 activity in the culture lysates.

N-acetylglucosaminidase assay An assay for N-acetylglucosaminidase activity is developed using a different lectin, which is specific for The substrate is prepared by modification of the same trimannosyl core glycoside described above using *in vitro* purified T1, which results in addition of a residue to the residue. Following incubation with insect cell lysates, enzymatic hydrolysis by N-acetylglucosaminidase removes from the substrate resulting in the tri-mannosyl core product. The product is not susceptible to lectin binding and thus escapes into the filtrate. Evaluation of Eu +3 fluorescence in the filtrate provides a measure of the N-acetylglucosaminidase activity. Alternatively, enhanced binding of the Eu-bound trimannosyl core to the Crocus lectin described

- above can be used as another assay for N-acetylglucosaminidase activity.

Carbohydrate structure elucidation of the N-glycans of a recombinant glycoprotein, IgG, purified from Trichoplusia ni (High Five cells; Invitrogen Corp., Carlsbad, CA, USA) has been undertaken (Davis et al. (1993) *In Vitro Cell. Dev. Biol.* 29 : 842-846 ; (1997) 272 : 9062-9070). The recombinant glycoprotein, immunoglobulin G (IgG), was purified from both intracellular and extracellular (secreted) sources and all the attached N-glycans determined using three dimensional HPLC techniques. The composition of these structures provided insights into the carbohydrate processing pathways present in insect cells and allowed a comparison of intracellular and secreted N-glycan structures.

The *Trichoplusia ni* cells grown in serum free medium in suspension culture were infected with a baculovirus vector encoding a murine IgG (Summers et al.

(1987) A manual of methods for baculovirus vectors and insect cells culture procedures). IgG includes an N-linked oligosaccharide attachment on each of the two heavy chains.

Heterologous IgG was purified from the culture supernatant and soluble cell lysates using a Protein A-Sepharose column. N-linked oligosaccharides were isolated following protease digestion of IgG and treatment with glycoamidase A to release the N-glycans. Oligosaccharides were then derivatized with 2-aminoypyridine (PA) at the reducing ends to provide fluorogenic properties for detection.

Three-dimensional HPLC analysis, was performed to elucidate the N-linked oligosaccharide structures attached to the heavy chain of IgG (Tomiyama et al. (1988) *Anal. Biochem.* 171 : 73-90, Takahashi). This technique separates oligosaccharides by three successive HPLC steps and enables the identification of structures by comparison of elution conditions with those of known standards. A DEAE column was used to separate oligosaccharides on the basis of carbohydrate acidity (first dimension). None of the oligosaccharides retained on this column were found to include sialic acid. Treatment of the acidic fractions with neuramidase from *Arthrobacter ureafaciens* (known to cleave all known sialic acid linkages) failed to release any sialic acid, and ODS-chromatography of the fractions revealed several minor components different from all known sialylated oligosaccharides.

The second dimension used reverse phase HPLC with an ODS-silica column to fractionate the labeled oligosaccharides according to carbohydrate structure.

Supernatant (S) and lysate (L) IgGs oligosaccharides were separated into 6 and 10 fractions, respectively, labeled A-L in Figure 6.

Separation in the third and final dimension was accomplished using an amide column to isolate oligosaccharides on the basis of molecular size. Peak B from the ODS column was separated into two separate oligosaccharide fractions, and peak H was separated into three separate oligosaccharide fractions on the amide-column.

After oligosaccharide purification, structures of unknown oligosaccharides were determined by comparing their positions on the 3-dimensional map with the positions of over 450 known oligosaccharides. Co-elution of an unknown sample with a known PA-oligosaccharide on the ODS and amide-silica columns was used to confirm the identity of an oligosaccharide. Digestion by glycosidases, with specific cleavage sites beta-galactosidase, beta-N-acetylglucosaminidase, and alpha-mannosidase followed by reseparation provided further confirmation.

All the oligosaccharides in the culture medium and cell lysates matched known carbohydrates except for oligosaccharide G. The structure of oligosaccharide G was elucidated by treatment of the N-glycan with known to digest Fuc alpha1-6GlcNAc, followed by treatment with 13.5 M trifluoroacetic acid to remove the alpha1-3 linked The de-alpha1, 6-and de-alpha1, 3-fucosylated oligosaccharide G co-eluted with a known oligosaccharide, allowing the identification of G. The structure of oligosaccharide G is shown in Figure 7.

The structure of oligosaccharide G was further confirmed and electrospray ionization (ESI) mass spectrometry (Hsu et (1997) 272 : 9062-9070). Thus, the combination of these techniques can be used to elucidate both known and unknown oligosaccharides.

The carbohydrate attached to IgG from the culture medium and intracellular lysate were identified and the levels present in each source were quantified. These structures were then used in conjunction with previous studies of oligosaccharide processing in insect cells (Altmann et al. (1996) Trends in Glycoscience and Glycotechnology 8 : 101-114) to generate a detailed map of N-linked oligosaccharide processing in *Trichoplusia ni* insect cells. The pathway and the levels of the oligosaccharides from secreted and intracellular sources are detailed in Figure 8.

The initial processing in the *T. ni* cells appears to be similar to the mammalian pathway, including trimming of the terminal glucose and mannose residues. The trimming process follows a linear pathway with the exception of two different forms of the (M7/GN, in Figure 8 also observed in native insect glycoproteins (Altmann et (1996) Trends in and Glycotechnology 8 : 101-114) and IgG4, from NS/0 cells 308 : 387-399). The presence of these two Man7 forms suggests the possible existence of an alternative processing pathway that yields through the action of endo-alpha-mannosidase. Following cleavage of the mannose residues, (GN) is added to the alpha1, 3 branch of Man5GlcNAc2 by T1 (N-acetylglucosaminyltransferase I) (Altmann et al. (1996) Trends in Glycoscience and Glycotechnology 8 : 101-114). However, must be a short-lived intermediate quickly processed by alpha1-Man II, since this structure was not detected in the *T. ni* cell lysate. At the Man3 oligosaccharide, several branching steps in the N-glycan processing pathway are possible in insect cells. Complex can be generated by the action of T11 (N- II) and Gal T (galactosyltransferase T) to provide oligosaccharides which include terminal (GN) and Gal (G) residues. None of the complex oligosaccharide structures included sialic acid indicating that sialylation is negligible or non-existent in these cells.

The production of these complex glycoforms must compete with an alternative processing pathway that is catalyzed by N-acetylglucosaminidase (Altmann et al.

(1995) J Chem. 270 : 17344-17349) (see Branch Points in Figure 8), leading to the production of hybrid and paucimannosidic structures. While the complex-type N-glycans represent 35% of the total secreted glycoforms (supernatant % in Figure 8), the majority of secreted N-glycans are either paucimannosidic (35%) or hybrid structures (30%). Furthermore, those complex structures with a branch terminating in Gal represent less than 20% of the total secreted glycoforms and no structures were observed with terminal Gal on both branches of the N-glycan.

In contrast to the secreted the intracellular N-glycans (lysate % in Figure 8) obtained from insect cells include more than 50% high-mannose type structures. The fraction of intracellular complex oligosaccharides is less than 15% and only 8% include a terminal Gal residue. The high level of high-mannose structures from intracellular sources indicates significantly less oligosaccharide processing for most of the intracellular immunoglobulins. Many of these intracellular immunoglobulins may not reach the compartments in which carbohydrate trimming takes place

- Jarvis et al. (1989) Mol. Cell. Biol. 9 : 214-223). High mannose glycoforms are also observed for mammalian cells (Jenkins et al. (1998)

**Examples Example 1 :** Evaluation The levels of N-linked oligosaccharide processing enzymes are measured using analytical assays to characterize carbohydrate processing in native and recombinant insect cells. These assays are used to compare the N-glycan processing capacity of different cell lines and to evaluate changes in processing and metabolic levels following metabolic engineering modifications. transferase HPAEC is used in combination with pulsed amperometric detection (HPAEC-PAD) or conductivity to detect metabolic levels in the CMP-SA pathway and to evaluate N-linked oligosaccharide processing enzymes essentially as described by (Lee et al. (1990) Anal. Biochem. 34 : 953-957, (1996) J. Chromatography A 720 : 137-149). Shown in Figure 9 is an example of the use of HPAEC-PAD for measuring Gal T activity by following the lactose formation reaction : The peak labeled "Lac" indicates the formation of the product lactose (Lac).

Many of the enzymes involved in N-glycosylation (e. g., aldolase, CMP-NeuAc synthetase, sialyltransferase) and metabolic intermediates (e. g., sialic acid, CMP- sialic acid, ManNAc, ManNAc-6-phosphate) in the CMP-SA production pathway are measured using this form of chromatography, essentially as described by Lee et al.

(1990) Anal. Biochem. 34 : 953-957, ; 137- 149, Hardy et (1988) Anal. Biochem. 170 : 54-62, Townsend et (1988) Anal.

Biochem. 174 : (1997) Anal. Biochem. 245 :

Reverse phase High Performance Liquid Chromatography (HPLC) for sialyltransferase To detect native sialyltransferase enzyme activity, Trichoplusia were incubated in the presence of exogenously added CMP-SA and the fluorescent substrate, lactoside Negligible conversion of the substrate was observed, indicating the absence of endogenous sialyltransferase activity. However, following infection of the insect cells with a baculovirus encoding human alpha2-3-sialyltransferase, conversion of Lac-MU to the product sialyl LacMU was observed in cell lysates using Reverse Phase HPLC and a fluorescence detector (Figure 10). For higher sensitivity, Lac-PA (PA=2-aminoypyridine) or Lac- are used as substrates. HPLC and HPAEC is used in conjunction with other methods detailed in the procedures to analyze the metabolites and enzymatic activities in insect cells.

**Dissociation** The previous chromatography techniques have one limitation in that only one sample can be handled at a time. When samples from several cell lines must be assayed, a method such as DELFIA is advantageous since a multiwell fluorometer can simultaneously examine activities in many samples on a microtiter plate (Hemmila et al. 137 : The application of such a technique for the measurement of Gal T activity in several different insect cell lysates and controls is shown in Figure 11. First, the wells of the microtiter plate are coated with the substrateGlcNAc-BSA (Stowlel et al. (1993) 9 :

After incubation with Gal T and UDP-Gal, the well is washed and the Gal residue newly attached to is measured with europium Ricinus communis lectin, which specifically binds Gal or GalNAc structures. The sensitivity of Eu fluorescence under appropriate conditions can reach the fmol range and match or eclipse that of radiotiodides (Kawasaki et al. (1997) Anal. Biochem. 250 : 260-262).

**Figure 11 depicts in (A) Boiled lysate ; (B) T. ni ; (C) Standard enzyme, 0. 5 mU ; (D) T. ni insect cells infected with a baculovirus coding for GalT (E) SF-9 cells stably transfected with GalT gene. The increase in Gal T activity in untreated cell lysates (B in Figure 11) relative to boiled lysates (A)**

indicates that T. ni cells have low but measurable endogenous Gal T activity. The Gal T activity level is increased significantly following infection with a baculovirus vector including a mammalian Gal T gene under the promoter or by using SF-9 cells stably transformed with the Gal T gene (cell lines are described in Jarvis et al. (1996) Nature Biotech. 14 : 1288-1292 ; and Hollister et al. (1998)

The DELFIA method is not limited to Gal T measurement. This technique is used to evaluate the activity of any processing enzyme which generates carbohydrate structures containing binding sites for a specific lectin or carbohydrate-specific antibodies (1994) Anal. Biochem. 219 : 104-108, (1997) Anal.

Biochem. 246 : 459-470).

**Example 2 : Enhancing SA levels by Substrate Addition** Because the conventional substrates in insect cell media are not efficiently converted to CMP-SA in insect cells as demonstrated by the low levels of CMP-SA, alternative substrates are added to the culture medium. Because sialic acid and CMP- SA are not permeable to cell membranes (Bennets et al. 88 : 1- 15), they are not considered as appropriate substrates. However, other precursors in the CMP-SA pathway are incorporated into cells and considered as substrates for the generation of CMP-SA in insect cells.

Incorporation and conversion ManNAc has been added to mammalian tissue and cell cultures and enzymatically converted to SA and CMP-SA (Ferwerda et al. (1983) 216 : 87-92, Gu et al. (1997) Improvement of the interferon-gamma sialylation in Chinese hamster ovary

(1985) Biochim. Biophys. Acta 846 : 37-43). Consequently, external feeding of ManNAc is examined as one strategy to enhance CMP-SA levels in insect cells.

ManNAc is available commercially (Sigma Chemical Co.) or can be prepared chemically from the less expensive feedstock in vitro using sodium hydroxide (Mahmoudian et al. (1997) Enzyme and Microbial Technology 20 : 400). Initially, the levels of native cellular ManNAc, if any, is determined using HPAEC-PAD techniques (Lee et 34 : Lee et al. (1996) J. Chromatography A 720 : Hardy et

170 : 54-62, Townsend et (1988) Anal. Biochem. 174 : 459-470, Kiang et al. (1997) Anal. Biochem. 245 : 97-101). The ability to increase intracellular ManNAc levels is evaluated by adding ManNAc to cell culture media. Incorporation of exogenous ManNAc is quantified using unlabeled ManNAc if levels of native ManNAc are negligible, or ManNAc if significant levels of native ManNAc are present) (Bennets et al. (1981) J. Cell. Biol. 88 : 1-15, Kriesel et Chem. 263 : 11736-11742). The levels of radioactive ManNAc and other metabolites are determined by collecting ManNAc peaks following HPAEC and measuring the radioactivity using scintillation counting.

To be effective as a substrate for sialylation, the ManNAc must be converted to SA and CMP-SA through intracellular pathways. This conversion is detected directly from externally added ManNAc by following an increase in internal SA and CMP-SA levels using HPAEC or thin layer chromatography (TLC) combined with liquid scintillation counting to detect the radiolabeled metabolites. HPAEC techniques have been used to quantify cellular pools of CMP-SA in as few as 6 mammalian cells (Fritsch 727 : 223-230), and TLC has been used to evaluate conversion of labeled ManNAc to sialic acid in bacteria (Vann et al. (1997) Glycobiology 7 : If the addition of ManNAc leads to a significant increase in the CMP-SA levels, a limiting step exists in the production of

- ManNAc from conventional insect cell media substrates. Different ManNAc feeding concentrations are tested and the effect on CMP-SA levels and insect cell viability evaluated to determine if there are any deleterious effects from feeding the ManNAc as substrate. Conversion of ManNAc to SA through the aldolase pathway requires pyruvate, and the addition of cytidine can enhance CMP- SA production from SA (Thomas et al. (1985) *Biochim. Biophys. Acta* 846 : 1).
- Thus, pyruvate and cytidine are optionally added to the medium to enhance conversion of ManNAc to CMP-SA (Tomita et al. (1995) *Biochim. Biophys. Acta* 1243 : 329-335; Thomas et 846 : 37-43).

**Alternative Substrates** Other precursors substrates such as N-acetylglucosamine and glucosamine are converted to SA and CMP-SA through the ManNAc pathway in eukaryotic cells (Pederson et al. (1992) : 382-3786, Kohn et al. (1962) 237 : 304-308). The disposition of these alternative precursor substrates are monitored using HPAEC analysis using techniques known in the art and compared with ManNAc feeding strategies to determine which substrate provides for the most efficient production of CMP-SA, in particular insect cells.

**Example 3 : Purification and cloning of CMP-SA synthetase** A search of the cDNA libraries revealed a novel human CMP-SA synthetase gene based on its homology with the *E. coli* DNA sequence. The bacterial enzyme includes a nucleotide binding site for CTP. This binding site contains a number of amino acids that are conserved among all known bacterial CMP-SA synthetase enzymes (See Stoughton et al., *Biochem J* 15 : 397-402 (1999). The identity of the human cDNA as a CMP-SA synthetase gene was confirmed by the presence of significant homology within this binding motif : bacterial sequence : II A IIP ARSGSKGL identity/homology + A+I AR GS K G+ human cDNA : LA ALIILARGGSKG I This human homologue commercially, publicly, or otherwise available for the purposes of this invention is cloned and expressed in insect cells. The nucleotide and amino acid sequences of human CMP SA synthetase are shown in Figures 29 and 30 respectively.

**Example 4 : Isolation and Inhibition of glucosaminidase** It is recognized that insect cells could possess additional N-acetylglucosaminidase enzymes other than the enzyme responsible for generating low-mannose structures, so both recombinant DNA and biochemical approaches are implemented to isolate the target N-acetylglucosaminidase gene. PCR techniques are used to isolate fragments of N-acetylglucosaminidase genes by the same strategies used in isolating alpha-mannosidase cDNAs from SF-9 cells (Jarvis et al. (1997) *Glycobiology* 7 : 113-127, Kawar et al. (1997) *Glycobiology* 7 : 433-443). Degenerate oligonucleotide primers are designed corresponding to regions of conserved amino acid sequence identified in all N-acetylglucosaminidases described thus far, from human to bacteria, including two lepidopteran insect enzymes (Zen et al. (1996) *Insect* 26 : 435-444). These primers are used to amplify a fragment of the N-acetylglucosaminidase gene (s) from genomic DNA or cDNA of lepidopteran insect cell lines commercially, publicly, or otherwise available for the purposes of this invention. A putative N-acetylglucosaminidase gene fragment from genomic DNA and from High Five cell (Invitrogen Corp., Carlsbad, CA, USA) cDNA has been identified (Figure 18). Similar techniques are used to isolate cDNAs from other insect cell lines of interest. The identification of cDNAs for the Sf9 or High Five N-acetylglucosaminidase facilitates the isolation of the gene in other insect cell lines.

Figure 18 depicts PCR amplification of Sf9 genomic DNA (A) or High cDNA (B) with degenerate primers corresponding to three different regions conserved within N-acetylglucosaminidases. These regions were designated 1, 2, and 3, from 5 to 3'. Lane 1 (sense primer 1 and antisense primer 2) ; Lanes 2 (sense primer 1 and antisense primer Lanes 3 (sense primer 2 and antisense primer 3). M (size standards with sizes indicated in The results show that specific fragments of N-

- acetylglucosaminidase genes were amplified from both DNAs (lanes A2 and B3).

The specificity of the reactions is indicated by the fact that different primer pairs produced different amplification products from different templates. The primer sequences utilized in amplifying the putative N-acetylglucosaminidase gene were as follows : Sense primer #1 : 5'-T, T, C, A, C/T, T, G, C, A, C/T, A/T/C, T, I, G, T, I, G, A-3' (SEQ ID NO : 9) Sense primer #2 : 5'-G, A, G/A, T, A/C/T, G, A, C/T, I, I, G, I, C, I, G, I, C, A-3' (SEQ ID NO : 9) Antisense primer #2 : 5'-T, G, I, C/G, C, I, G, G, I, I, G/A, T, C, T/G/A, A, T/A, C/T, T, C-3' (SEQ ID NO : 11) Antisense primer #3 : 5'-A, C/A/G, C/T, T, C, G/A, T, C, I, C, I, C, I, G/A, T, G-3' (SEQ ID NO : 12) The PCR amplified fragments are cloned and sequenced using the chain termination method (Sanger et (1977) *Proc. Natl. Acad. Sci. USA* 74 : 5463-5467).

The results are used to design exact-match oligonucleotide primers to isolate an N-acetylglucosaminidase clone (s) from existing Sf9 and/or High ZAPII cDNA libraries by sibling selection and PCR (Jarvis et al. (1997) *Glycobiology* 7 : 113- 127, et al. (1997) 7 : 433-443). The library is consecutively split into sub-pools that score positive in PCR screens until a positive sub-pool of approximately 2, 000 clones is obtained. These clones are then screened by plaque hybridization (Benton (1977) *Science* 196 : 180-182) using the cloned PCR fragment, and positive clones are identified and plaque purified. The cDNA (s) are then excised in vivo as a in col.

**Isolation** Since insect cells may have multiple N-acetylglucosaminidases, a biochemical purification approach is also used to broaden the search for the cDNA encoding the target enzyme. A polyclonal antiserum against a Manduca sexta N-acetylglucosaminidase (Koga et (1983) *sexia Comparative Biochemistry and Physiology* 74 : 515-520) is used to examine and High Five cells for cross-reactivity. This antiserum is used to probe for the N-acetylglucosaminidase during biochemical isolation techniques. In addition, specific assays for N-acetylglucosaminidase described earlier are used to monitor enzyme activity in isolated biochemical fractions.

The target N-acetylglucosaminidase is membrane bound, so it must be solubilized using a detergent such as Triton-X 100 prior to purification. Once solubilized, the enzyme is purified by a combination of gel filtration, ion exchange, and affinity chromatography. For affinity chromatography, the affinant 6-aminohexyl thio-N-acetylglucosaminide (Chipowsky et al. (1973) *Carbohydr. Res.* 31 : 339-346) or BSA modified with thio-N-acetylglucosaminide (Lee et (1976) *Biochemistry* 15 : 3956-3963) is tried first. If necessary, 6-aminohexyl a-D-[2-(thio-2-amino-2-deoxy-b-D-glucosaminyl)-mannopyranoside or other thio-oligosaccharides are synthesized and used as affinants. Affinity matrices are prepared using commercially available products.

Alternatively, the target enzyme is "anchored" to the membrane by a glycoprophosphoinositide. In such a case, a specific phospholipase C is used to release the active enzyme from the membrane, and the use of detergent for solubilization is avoided.

The purity of the enzyme is examined with SDS-PAGE and mass spectroscopy, and the activity of the enzyme characterized. Once the enzyme is sufficiently purified, its amino-terminal region is sequenced by conventional Edman degradation techniques, available commercially. If N-terminal blockage is encountered, the purified protein are digested, peptides purified, and these peptides are used to obtain internal amino acid sequences. The resulting sequence information is used to design degenerate oligonucleotide primers that are used, in turn, to isolate cDNAs as described above.

Expression of glucosaminidase Isolated full-length cDNAs are sequenced, compared to other N-acetylglucosaminidase cDNAs, and expressed using known polyhedrin-based baculovirus vectors. The overexpressed proteins are purified, their biochemical activities and substrate characterized, and

- new polyclonal antisera is produced to establish the subcellular locations of the enzymes in insect cells. The locations are optionally identified by using the antisera in conjunction with secretory pathway markers, including Golgi and endoplasmic reticulum specific dyes and GFP-tagged N-glycan processing enzymes commercially, publicly, or otherwise available for the purposes of this invention. Evaluation of the N-glycan structures on secreted glycoproteins from insect cells overexpressing the glucosaminidase gene demonstrates the involvement of this enzyme in N-glycan processing as opposed to lysosomal degradation, a common activity for other glucosaminidases.

**Example 5 : Expression of the model glycoprotein transferrin** The gene encoding human transferrin as described in Genbank accession No.

S95936 is cloned into the baculovirus vector, expressed in multiple insect cell lines, and purified to homogeneity. Figure 26 shows SDS-PAGE of transferrin from insect cells lysates, P=purified protein). Similar techniques are used to express and purify this glycoprotein in the target cell line (s) of interest following manipulation of the glycosyltransferase and CMP-SA production pathways.

Once the transferrin is purified to homogeneity, the structures of the oligosaccharides which are N-linked at two sites of the transferrin are analyzed using 3-dimensional HPLC mapping techniques. Over 450 N-glycans have been mapped with this technique. For example, characterization of the N-linked oligosaccharides attached to the heavy chain of secreted and intracellular IgG is described.

Confirmation of particular carbohydrate structures is provided by treating the oligosaccharides with glycosidases and re-eluting through the HPLC columns.

Additional structural information on unknown oligosaccharides are obtained using mass spectrometry and NMR techniques previously used for analysis of IgG glycoforms (Hsu (1997) 272 : 9062-9070).

These analytical techniques allow the identification and quantification of N-glycans to determine if a fraction of these structures are sialylated oligosaccharides.

Sialylation is confirmed by treating the purified N-glycan with sialidase from A. measuring the release of sialic acid using HPAEC-PAD.

The present invention now will be described more fully hereinafter with reference to the accompanying drawings, in which preferred embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein; rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art.

Like numbers refer to like elements throughout.

Many modifications and other embodiments of the invention will come to mind to one skilled in the art to which this invention pertains having the benefit of the teachings presented in the foregoing descriptions and the associated drawings.

Therefore, it is to be understood that the invention is not to be limited to the specific embodiments disclosed and that modifications and other embodiments are intended to be included within the scope of the appended claims. Although specific terms are employed herein, they are used in a generic and descriptive sense only and not for purposes of limitation.

**Example 6 : Cloning, expression, and characterization of the human sialic acid synthetase and gene**

product.

This example reports the cloning and characterization of a novel human gene having homology to the Escherichia coli sialic acid synthetase gene. This human gene is ubiquitously expressed and encodes a 40 kD enzyme which results in acid (NeuSAc) and 2-keto-3-deoxy-D-glycerol-D-galacto-nononic acid (KDN) production in insect cells upon recombinant baculovirus infection. In vitro the human enzyme uses mannose-6-phosphate as substrates to generate phosphorylated forms of and KDN, respectively, but exhibits much higher activity toward the phosphate product.

In order to identify genes involved in sialic acid biosynthesis in eukaryotes, homology searches of a human expressed sequence tag (EST) database were performed using the E. coli sialic acid synthetase gene. A cDNA of approximately 1 kb with a predicted open reading frame (ORF) of amino acids was identified.

Northern blot analysis indicated that the is ubiquitously expressed, and in vitro transcription and translation along with recombinant expression in insect cells demonstrated that the human sialic acid synthetase (SAS) gene encodes a 40 kD protein. SAS rescued an E. coli neuB mutant although less efficiently than

production in insect culture supplemented with ManNAc further supported the role of SAS in sialic acid biosynthesis. In addition to NeuSAc, a second sialic acid, KDN, was generated suggesting that the human enzyme has broad substrate specificity. The human enzyme (SAS), unlike its E. coli homologue, uses phosphorylated substrates to generate phosphorylated sialic acids and thus likely represents the previously described sialic acid-9-phosphate synthetase of mammalian cells (Watson et 5627-5636 (1966)).

The E. coli sialic acid synthetase gene (Annunziato et al., Bacteriol. 312:319 (1995)) was used to search the human EST database of Human Genome Sciences, Inc. (Rockville, MD). One EST with significant homology to the neuB gene was found in a human liver cDNA library and used to identify a full length cDNA (Figure 35A) with an ORF homologous to the bacterial synthetase over most of its length. The putative synthetase consisted of 359 amino acids (SEQ ID NO : 6) while product contained 346 amino acids (SEQ ID NO : Alignment of the human against the bacterial enzyme demonstrated that significant differences were found primarily in the N-terminus (Figure 35B). Overall, the two synthetases were found to be identical and similar at the amino acid level.

The product of a cDNA amplification with a T7 promoter was expressed by in vitro transcription and translation using rabbit reticulocyte lysates. The generation of kD protein, consistent with a predicted molecular weight of 40-3 kD, confirmed the existence of an ORF (Figure 36A, lane 2). The negative control, namely the vector without an insert, did not produce a protein product (Figure 36A, lane 1). Northern blot analysis was performed on poly-A+ RNA blots representing a selection of human tissues (Figure 36B). The full-length cDNA was radio-labeled and used as probe. A band of expected size,-1.3 kb, was observed in all tissues tested suggesting that the putative synthetase is ubiquitously expressed.

SAS was inserted into baculovirus under the polyh promoter using lacZ as a positive selection marker. After transfection and viral titering, the resulting virus was used to infect Spodoptera frugiperda (SF-9) cells followed by pulse labeling. kD band was observed in the SF-9 lysates from cells infected by (Figure 36A, lane 5) and not in the mock infected control (Figure 36A, lane 4). Furthermore, this band co-migrated with the protein produced in vitro. To verify SAS expression, the band was visualized in the non-nuclear fraction (Miyamoto et al., (1985)) after electrophoretic transfer to a membrane and Ponceau S staining (data not shown) and excised for amino acid

sequencing. The five N-terminal amino acids were identical to the second through sixth amino acids of the predicted protein (data not shown). Interestingly, the initiator methionine was also removed from the purified recombinant E. coli sialic acid synthetase (Yann et al., 1997).

In Vivo Covalent Labeling of sialic acids with the fluorescent reagent 2-diamino-4, 5-methylene dioxybenzene dihydrochloride (DMB) allows very specific and sensitive sialic acid detection (Hara et al., Anal. Biochem. 162-166 (1989); Manzi et al., Anal. Biochem. 188, 20-32 (1990)). The DMB reaction products are identified after separation by reverse phase HPLC chromatography. Using this technique, sialic acid standards were measured in quantities as low as 50 fmol (data not shown). Sialic acid levels of an insect cell line (Sf-9) and a mammalian cell line (Chinese hamster ovary, CHO) were compared (Table 2). The sialic acid content in cell lysates before and after filtration through a 10,000 MWCO membrane was determined by DMB labeling and HPLC separation. The native sialic acid levels in Sf-9 cells grown without fetal bovine serum (FBS) supplementation are substantially lower than the levels found in CHO cells (Table 2; Figure 37A). To ensure that the low sialic acid content was not due to the absence of serum, the sialic acid content of insect cells cultured in 10% FBS was determined. Even with FBS addition, the content of Sf-9 cells is nearly an order of magnitude lower than the content of CHO cells (Table 2). The origin of the sialic acid detected in insect cells, whether naturally produced or the result of contamination from the media, is not clear since even serum free insect cell media contains significant levels of sialic acid (data not shown).

**Table 2. Sialic Acid Content of CHO and Sf-9 Cell Lines KDN (fmol protein) + Filtration-Filtration + Filtration-Filtration Sf-9 FBS-80 600 CHO 70 100 900 4, 200 CHO and Sf-9 cells were grown to confluence in T-75 flasks. Cell lysates with and without 10,000 MWCO filtration were analyzed for sialic acid content following DMB derivatization and HPLC separation. Sialic acid levels have been normalized based on lysate protein content. Dashes indicate sialic acid was not detectable.**

The lack of large sialic acid pools in Sf-9 cells grown in serum-free media facilitated the detection of sialic acids produced by recombinant enzymes. In order to examine the production of sialic acids from cells infected with recombinant virus, Sf-9 cells were infected with and a negative control virus, A35. The virus was generated by recombinating a transfer vector without a gene inserted downstream of the polyA promoter. Low levels of were observed in lysates from insect cells infected by either virus (Figure 37B) indicating additional was not produced following the expression of SAS. However, a significant new peak was seen in lysates at 12.5 min, that was not observed in A35 negative control lysates (Figure 37B). Published chromatograms suggested the unknown early eluting peak could acid or KDN (Inoue et al., 1998). The elution time of the unknown peak was the same as DMB-derivatized KDN standard (Figure 37B) and co-chromatographed with authentic DMB-KDN (data not shown) confirming KDN generation in AsSAS infected Sf-9 cells. KDN was not detected in uninfected Sf-9 cells either with or without FBS supplementation (Table 2).

In a further attempt to demonstrate synthetic functionality, the culture media was supplemented with ManNAc, the metabolic precursor of In addition to a DMB-KDN peak, a prominent peak eluting at 17.5 min. corresponding with that of the standard was observed from the lysates of ManNAc supplemented Sf-9 cells infected with (Figure 37C). Quantities were more than 100 times lower in the uninfected lysates and even less in infected lysates (Table 2).

Sialic acid levels were quantified in lysates of uninfected, infected, and infected Sf-9 cells grown in media with and without Man, mannoamine (ManN), or ManNAc supplementation (Table 3). In uninfected cells, Man feeding resulted in detection of KDN slightly above background, and ManNAc feeding marginally increased levels in uninfected and infected cells (Table 3).

ManN supplementation had no effect on KDN levels but increased levels (Table 3). The most

significant changes in sialic acid levels occurred with infection. Infection of Sf-9 cells led to large increases in KDN levels with slight enhancements upon Man or ManNAc supplementation. Both infection and ManNAc feeding were required to obtain substantial levels.

**Table 3. Sialic Acid Content of Sf-9 with Media Supplementation KDN Feeding : None Man ManN ManNAc None Man ManN ManNAc No A35----80 80 100 120 AcSAS 5, 300 7, 600 5, 200 6, 300 50 40 200 27, 000 Uninfected, infected, and infected Sf-9 cells were grown in unsupplemented media and media that was supplemented with 10 mM Man, ManN, or ManNAc. Cell lysates were analyzed for KDN and content using DMB derivatization and HPLC separation. Sialic acid levels have been normalized based on lysate protein content. Dashes indicate sialic acid was not detectable.**

The presence of KDN and in lysates has been confirmed by high-performance anion-exchange chromatography (HPAEC) with a pulsed amperometric detector (Figure 37D). When culture media is supplemented with ManNAc, peaks with elution times corresponding to authentic KDN and Neu5Ac standards are seen in infected lysates that are absent in uninfected lysates. Aldolase has been demonstrated previously to break into ManNAc and pyruvic acid (Comb and Roseman, J. and KDN into Man and pyruvic acid (Nadano et al., J. Biol. Chem. 261, 11550-11557 (1986)). KDN and disappear from the lysates after aldolase treatment (Figure 37D). A similar disappearance of the sialic acid peaks following aldolase treatment was observed using DMB-labeling and HPLC analysis (data not shown).

**In Vitro Activity of Human Sialic Acid Synthetase** The mammalian pathway for synthesis uses a phosphate intermediate (Jourdin et al., 239, PC2714-PC2716 (1964); Kundig et al., J. Biol. Chem. 241, 5619-5626 (1966); Watson et al. 5627- 5636 (1966)) while the E. coli pathway directly converts ManNAc and PEP to (Yann et al., Glycobiology 7, 697-701 (1997)). In order to determine which substrates are used by the human enzyme, in vitro assays were performed using lysates of infected Sf-9 cells and protein purified from the prokaryotic expression system. Lysates or purified protein plus PEP and (Angata et al., J. Biol. Chem. 274, 22949-22956 (1999)) were incubated with Man, mannose-6-phosphate (Man-6-P), ManNAc, or ManNAc-6-P followed by DMB labeling and HPLC analysis.

Infected cell lysates incubated with ManNAc-6-P and PEP produced a peak eluting at 5.5 min (Figure 38A) consistent with phosphorylated sugars. In previous studies, phosphorylated KDN was detected as DMB-KDN after alkaline phosphatase treatment and DMB derivatization (Angata et al., J. Biol. Chem. 274, 22949-22956 (1999)). Similarly, the peak eluting at 5.5 min. was exchanged for one that eluted at the same time as authentic following AP treatment (Figure 38A). Likewise, an early eluting peak from the incubation mixture containing Man-6-P yielded a KDN peak after AP treatment (Figure 38A) No sialic acid products were detected when infected cell lysates were used in the equivalent assays or when Man or ManNAc were used as substrates (data not shown).

Assays were performed by incubating lysates with different substrate solution concentrations of Man-6-P and ManNAc-6-P in order to evaluate substrate preference. After incubation for a fixed time period, the samples were treated with AP, and DMB derivatives of and KDN were quantified and compared (Table 4). When equimolar amounts of substrates are used, Neu5Ac production is significantly favored over KDN especially at higher equimolar concentrations (10 and 20 mM) of the two substrates. Only when the substrate concentration P is substantially lower than the Man-6-P levels are production levels of the two sialic acids comparable. When the ManNAc-6-P concentration is 1 mM and the Man-6-P level is 20 mM, the KDN production ratio approaches unity. Therefore, the enzyme prefers ManNAc-6-P over Man-6-P in the production of

phosphorylated forms of and KDN, respectively.

**Table 4. Competitive Formation and KDN Concentration in Substrate Solution (mM) Final Concentration (pmol/uL) Neu5Ac/KDN Man-6-P ManNAc-6-P KDN Ratio 5 1 19 47 2. 5 10 1 33 53 1. 6 20 1 56 60 1. 1 5 14 190 14 10 10 18 440 24 20 20 16 820 51 20 5 40 300 7 6 20 10 18 470 25 1-Lysates from infected Sf-9 cells were incubated with substrate solutions containing the indicated concentrations of Man-6-P and ManNAc-6-P. After incubation and AP treatment, samples were analyzed for KDN and content using DMB derivatization and HPLC separation, and KDN concentrations of the final solution and the ratio are reported.**

**Discussion** We have identified the sequence of a human sialic acid phosphate synthetase gene, SAS, whose protein product condenses ManNAc-6-P or Man-6-P with PEP to form and KDN phosphates, respectively. To our knowledge, this is the first report of the cloning of a eukaryotic sialic acid phosphate synthetase gene. Despite the importance of sialic acids in many biological recognition phenomena, sialic acid phosphate synthetase genes have not been cloned because the enzymes they encode are unstable and difficult to purify (Watson et al., Biol. Chem. 241, (1966); Angata et al., J 274, 22949-22956 (1999)). Even the E. coli sialic acid synthetase enzyme, whose sequence is known, has low specific activity and is unstable (Vann et al., Glycobiology 7, 697-701 (1997)).

Consequently, a bioinformatics approach based on the E. coli synthetase sequence was used to identify a putative human gene 36% identical and 56% similar to In vitro transcription and translation verified an open reading frame which encoded a 359 amino acid protein. In addition, Northern blots revealed ubiquitous transcription of the human synthetase gene in a selection of human tissues. The wide distribution of SAS mRNA is consistent with the detection of sialic acids in many different mammalian tissues (Inoue and Inoue, *Sialobiology and Other Novel Forms of Glycosylation* (Osaka, Japan : Gakushin Publishing) pp. 57-67 (1999)).

Using the baculovirus expression system, the 40 kD sialic acid phosphate synthetase enzyme, SAS, was expressed in cells. The use of Sf-9 cells which have little if any native sialic acid greatly facilitated the detection of sialic acids and the characterization of SAS. However, Neu5Ac was observed only when insect cells were infected with and the cell culture media was supplemented with ManNAc, a sialic acid precursor. This ManNAc feeding requirement indicates that Sf-9 cells may lack sizeable ManNAc pools and synthetic pathways.

SAS was identified based on homology with neu5 whose enzyme product directly forms from ManNAc and PEP (Vann et al., Glycobiology 7, 697-701 (1997)). Furthermore, insect cells produce following recombinant SAS expression and ManNAc supplementation. However, mammalian cells are known only to produce from ManNAc through a three-step pathway with phosphorylated intermediates. Therefore, in vitro assays were performed to determine the substrate specificity of SAS. Both infected insect cell lysates and protein purified from the prokaryotic expression system were assayed using ManNAc and ManNAc-6-P as possible substrates. A rapidly eluting DMB derivatized product, typical of a phosphorylated sialic acid, was observed only when ManNAc-6-P was used as the substrate. Furthermore, this peak disappears with the appearance of an unsubstituted DMB-Neu5Ac peak following AP treatment. SAS therefore condenses PEP and ManNAc-6-P to form a phosphate product. Although the exact position of the phosphorylated carbon on the product has not yet been specified, SAS is likely the sialic acid phosphate synthetase enzyme of the previously described three-step mammalian pathway (Watson et al., Biol. Chem. 241, 5619-5626 (1966); Watson et al., 5627-5636 (1966); Jourdin et al., 239, PC2714-PC2716 (1964)). Despite little if any native pools of sialic acids, cells natively possess the ability to complete the three-step mammalian pathway when only the sialic acid phosphate synthetase gene is provided. Sf-9 cells have been shown to have substantial ManNAc kinase ability

(Effertz et al., Biol. Chem. 274, 28771-28778 (1999)), and phosphatase activity has also been detected in insect cells (Sukhanova et al., Genetika 34, 1239-1242 (1998)).

The capacity to produce sialic acids in Sf-9 cells following infection and ManNAc supplementation at levels even higher than those seen in a mammalian cell lines such as CHO may help overcome a major limitation of the baculovirus expression system. N-glycans of recombinant glycoproteins produced in insect cells lack significant levels of terminal sialic acid residues (Jarvis and Finn, Virology 212, 500-511 (1995) ; 14, 197-202 (1996)). The lack of sialylation on human thyrotropin produced by the baculovirus expression system resulted in rapid in vivo thyrotropin clearance as compared to thyrotropin produced by a mammalian system (Grossmann et al., Endocrinology 138, 92-100 (1997)).

Generation of significant sialic acid pools along with expression of other genes such as sialyltransferases may lead to production of significant levels of sialylated glycoproteins in insect cells.

Another interesting observation was the occurrence of a second DMB reactive peak in infected Sf-9 lysates. This peak has been identified as KDN, a deaminated We subsequently demonstrated that the SAS enzyme generates KDN phosphate from Man-6-P and PEP in vitro. While production in insect cells requires both infection and ManNAc supplementation, only infection is necessary for KDN synthesis. Therefore, significant substrate pools for the generation of KDN already exist in insect cells or are present in the media. In addition, mannose feeding increased KDN levels above further. Interestingly, Man feeding of the uninfected insect cells increased KDN levels above background, and ManNAc feeding also led to higher levels in uninfected cells. Therefore, insect cells may possess limited native sialic acid synthetic ability. Similar substrate supplementation results have been reported in mammalian cells, as cultivation in Man-rich or media enhanced the synthesis of native intracellular KDN and respectively (Angata et al., Biochem. 261, 326- 331 (1999)).

This study is the first report of a eukaryotic gene encoding any enzyme with KDN synthetic ability. Recently, KDN enzymatic activity has been characterized in trout testis, a tissue high in KDN content. KDN is synthesized from Man in trout through a three-step pathway involving a synthetase with a Man-6-P substrate (Angata et al., J. 274, 22949-22956 (1999)). However, the fish synthetase enzyme, partially purified from trout testis, was approximately 80 kD as compared to the human enzyme of 40 kD. Furthermore, KDN and phosphate synthesis in trout were likely catalyzed by two separate synthetase activities (Angata et al., J. Biol. Chem. 274, 22949-22956 (1999)) while the current study indicates that both products were generated from a single human enzyme with broad substrate specificity.

usually bound to glycoconjugates, is the predominant sialic acid found in mammalian tissue, but KDN, primarily found free in the ethanol soluble fractions, has also been detected all human tissues examined so far (Inoue and Inoue, *Sialobiology and Other Novel Forms of Glycosylation* (Osaka, Japan : Gakushin Publishing, pp. 57-67 (1999))). The ratio of to KDN is on the order of 100 : 1 in blood cells and ovaries (Inoue et al., 1998), although this ratio may change during development and cancer. The levels of free KDN in newborn fetal cord red blood cells are higher than those of maternal red blood cells (Inoue et al., J. Biol. Chem. 273, 27199-27204 (1998)). Furthermore, a 4-2 fold increase in the ratio to free was observed in ovarian tumor cells as compared to normal cells, and the ratio appears to increase with the extent of invasion or malignancy for ovarian adenocarcinomas (Inoue et al., J. 273, 27199-27204 (1998)).

Because the ratio has biological significance, we performed competitive in vitro assays with insect

- • cell lysates using both ManNAc-6-P and Man-6-P as substrates. SAS demonstrated a preference for phosphorylated over phosphorylated KDN synthesis in vitro, although the concentrations of the particular substrates relative to the enzyme level altered this production ratio. Thus changes in the ratios of free KDN to observed in different developmental states and cancer tissue may reflect variability either in the levels of specific substrates or the amount of active enzyme present in vivo. The identification of the SAS genetic sequence and characterization of the enzyme it encodes should help further our understanding of sialic acid biosynthesis as well as the roles sialic acids play in development and disease states.

In Figure 39 the production of sialylated nucleotides in SF-9 insect cells following infection with human CMP-SA synthetase and SA synthetase containing baculoviruses is demonstrated. SF-9 cells were grown in six well plates and infected with baculovirus containing CMP-SA synthetase and SA synthetase plus 10 mM ManNAc ("CMP" line) baculovirus containing CMP-SA synthetase and ManNAc supplementation ("CMP-SA" line), or no baculovirus and no ManNAc supplementation ("SF9" line). The nucleotide sugars from lysed cells were extracted with 75% ethanol, dried, resuspended in water, and filtered through a 10,000 molecular weight cut-off membrane. Samples were then separated on a Dionex CarboPac PA-1 column using a Shimadzu VP series sugars were detected based upon their absorbance at 280 nm, and CMP sialic acid standards were shown to elute at approximately 7 minutes. These results demonstrate the ability to produce the desired oligosaccharide products in insect cells via introduction and expression of sialytransferase enzymes.

**Materials and Method of Example 6 Gene Characterization** The *E. coli* neuB coding sequence was used to query the Human Genome Sciences (Rockville, MD) cDNA database with BLAST software. One EST clone, from a human (liver) cDNA library demonstrated significant homology to and was chosen for further characterization. The tissue distribution profile was determined by Northern blot hybridization. Briefly, the cDNA was radio-labeled with using a kit (Amersham/Pharmacia Biotech, Piscataway, following the manufacturer's directions. Multiple tissue Northern blots containing poly-A+ RNA (Clontech, Palo Alto, CA) were pre-hybridized at for 4 hours and then hybridized overnight with radio-labeled probe at 4PM/ml. The blots were sequentially washed twice for 15 min. at and once for 20 min. at in 0.1X SSC, 0.1% SDS and subsequently autoradiographed.

**Cloning and Protein Expression** The full length ORF was amplified by PCR using the following primers. The forward primer, 5'-GAGC (SEQ ID NO: 13) contained a synthetic T7 promoter sequence (underlined), a site (italics), a KOZAK sequence (bold), and sequence corresponding to the first six codons of SAS. The minus strand primer, 5'-  
GTACGGTACCTTATTA AGACTTGATTGTTTGCC (SEQ. ID NO : 14), contained an Asp 718 site (italics), two in-frame stop codons (underlined), and sequences representing the last six codons of SAS.

After amplification, the PCR product was digested with and Asp 718 (Roche, Indianapolis, IN) and the resulting fragment cloned into the corresponding sites of the baculovirus transfer vector, pA2. Following DNA sequence confirmation, the plasmid (pA2-SAS) was transfected into SF-9 cells to generate the recombinant as previously described (Coleman et al., Gene 190, 163-171 (1997)). Amplified virus was used to infect cells, and the gene product was radio-labeled with and Bands corresponding to the gene product were visualized by SDS-PAGE and autoradiography. Alternatively, the PCR product was used as a template for in vitro transcription and translation using rabbit reticulocyte lysate (Promega, Madison, WI) in the presence of Translation products were resolved by SDS-PAGE and visualized by autoradiography.

For protein production, cells were seeded in serum-free media at a density of cells/ml in spinner flasks and infected at a multiplicity of infection of 1-2 with the recombinant virus. A detergent

fractionation procedure was employed (Miyamoto et al., Mol. Cell. Biol. to separate nuclear from non-nuclear fractions. Protein was resolved by SDS-PAGE, transferred to a membrane (ABI, Foster City, CA), and visualized by Ponceau S staining. A prominent band at the expected MW of ~40 kD was visible and excised for protein microsequencing using an ABI-494 sequencer (PE Biosystems, Foster City, CA).

Detection Sialic acid was measured by the procedure et al. (Anal. 162-166 (1989). Ten microliters of sample were treated with DMB (Sigma Chemicals, St. Louis, MO) solution (7.0 mM DMB in 1.4 M acetic acid, 0.75 M mercaptoethanol, and 18 mM sodium hydrosulfite) at for 2.5 hrs. from which 10 was used for HPLC analysis on a Shimadzu (Columbia, MD) VP series HPLC using a Waters (Milford, MA) Spherisorb 5 Rm ODS2 column. Peaks were detected using a Shimadzu RF-10AXL fluorescence detector with 448 nm emission and 373 nm excitation wavelengths. The mobile phase was an acetonitrile, methanol, and water mixture (9 : 7 : 84, v/v) with a flow rate of 0.7 ml/min. Response factors of and KDN were established with authentic standards based on peak areas for quantifying sample sialic acid levels. Sialic acid content was normalized based on protein content measured with the Pierce (Rockford, IL) BCA assay kit and a Molecular Devices (Sunnyvale, CA) microplate reader.

**Cell Culture and Sialic Acid Quantification** Sf-9 (ATCC, Manassas, VA) cells were grown in Ex-Cell 405 media (URH BioScience, Lenexa, KS) with and without 10% FBS at CHO-K1 cells (ATCC, Manassas, VA) were cultured at in a humidified atmosphere with 5% Dulbecco's Modified Eagle Medium (Life Technologies, Rockville, MD) supplemented with 10% FBS, 100 penicillin, 100 streptomycin, 100 RM MEM essential amino acids, and 4 mM L-glutamine (Life Technologies, Rockville, MD). Cells were grown to confluence in T-75 flasks, washed twice with PBS, and lysed in 0.05 M bicine, pH 8.5, with 1 mM DTT (Vann et al., Glycobiology 7, 697-701 (1997)) using a Tekmar Sonic Disruptor (Cincinnati, OH). For determination of sialic acid content, with and without 10,000 MWCO microfiltration (Millipore, Bedford, MA) were analyzed by DMB derivatization as described above.

Sugar substrate feeding was studied by plating approximately 106 SF-9 cells on each well of a six well plate. Media was replaced with 2 ml fresh media supplemented with 10 mM sterilized-filtered Man, ManN, or ManNAc. Cells were left uninfected or infected with the appropriate (A35 or amplified baculovirus stock. Cells were harvested at 80 hours post infection by separating the pellet from the media by centrifugation and washing twice with PBS. Cells were lysed and analyzed for sialic acid content as described above.

**In vitro Activity** In vitro activity assays were based on the procedure of Angata et al. (J. Biol. 274, 22949-22956 (1999)). Lysates were prepared from A35 and infected and uninfected SF-9 cells cultured in T-75 flasks with and without 10 mM ManNAc supplementation. After washing (twice with PBS, cells were lysed on ice with 25 strokes of a tight-fitting Dounce homogenizer (Wheaton, Millville, NJ) in 2.5 ml lysis buffer HEPES pH = 7.0 with 1 mM DTT, leupeptin antipain (0.5 (15.6 aprotinin (0.5 chymostatin (0.5 and 1 of substrate solution was incubated with either 20 l insect cell lysate (30 min.) or purified E. coli protein (60 min.).) At The substrate solution contained 10 mM 20 mM PEP, and either 5 mM ManNAc-6-P or 25 mM Man-6-P (Sigma, St. Louis, MO).

ManNAc-6-P was prepared by acid hydrolysis of meningococcal Group A polysaccharide. The polysaccharide (5 mg) in 5 ml water was mixed with 770 mg H+ and heated for 1 hr. at The filtered hydrolysate was dried in vacuo and the residue dissolved to give a solution of 50 mM ManNAc-6-P and stored frozen. Substrate solutions containing 25 mM Man and ManNAc were also used. Boiled samples were used as negative controls. Following incubation, all samples were boiled 3 min., centrifuged for 10 min. at 12,000g, and split into two 10 aliquots. One aliquot was treated with

- • • units of calf intestine alkaline phosphatase (Roche, Indianapolis, IN) along with accompanying buffer while the other aliquot was diluted with water and buffer. AP treated aliquots were incubated 4 hrs. at and 10 both AP treated and untreated samples were reacted with DMB as described above. of the samples incubated with insect lysates and of the samples incubated with bacterial protein were injected onto the HPLC for sialic acid analysis as described above.

For substrate competition experiments, Man-6-P and concentrations in the substrate solution were varied from 1 to 20 mM. In vitro assays were run with Sf-9 lysates as described above. Samples were treated with 7 RI buffer and 18 units of AP, incubated for 4 hrs. at and analyzed for sialic acid content. : Samples containing more than 1 mM ManNac-6-P in the substrate solution produced high levels of sialic acid and were diluted 1 : 5 before injection to avoid fluorescence detector signal saturation.

Analysis with Aldolase Using HPAEC Sf-9 cells were grown in T-75 flasks and then infected with or left uninfected in the presence or absence of 10 mM ManNAc. After 80 hrs., cells were washed twice in PBS and sonicated. Aliquots were filtered through 10,000 MWCO membranes, and 50 RI samples were treated with 12. aldolase solution [0.0055 U aldolase (ICN, Costa Mesa, CA), 1.4 mM NADH (Sigma, St.

Louis, MO), 0.5 M HEPES pH 7. 5, 0. 7 lactate dehydrogenase (Roche, Indianapolis, IN)] or left untreated and incubated at for one hour (Lilley et al., 1992).

Samples were analyzed by HPAEC with a Dionex (Sunnyvale, CA) BioLC system using a pulsed amperometric detector on a Carbopac column. The initial elution composition was 50% A (200 mM NaOH), 45% B (water), and 5% C NaOAc, 200 mM with a linear gradient to 50% A, 25% B, and 25% C at 20 min. A 6 min. 50% A and 50% C wash followed. Samples were normalized based on protein content by dilution with water, and of each sample were analyzed. Ten each sample were also derivatized with DMB and analyzed by HPLC as described above to confirm the elimination of sialic acids by aldolase treatment.

**WHAT IS CLAIMED IS :** A cell of interest producing the donor substrate CMP-SA above endogenous levels.

2. A cell of interest producing an acceptor substrate, the donor substrate CMP-SA, and expressing the enzyme sialyltransferase ; wherein said acceptor substrate is a glycan.
3. The cell of claim 2 wherein said glycan is a branched glycan comprising by at least one branch of said glycan and said Gal is a terminal Gal.
4. The cell of claim 3 wherein said glycan is an asparagine-linked glycan.
5. A cell of interest producing sialylated glycoprotein above endogenous levels.
6. The cell of claim 5, wherein said glycoprotein is heterologous.
7. The cell of claim 5, wherein said glycoprotein is heterologous.
8. The cell of claim 7, wherein said heterologous glycoprotein is mammalian.
9. The cell of claim 5, wherein said mammalian glycoprotein is selected from the group consisting of plasminogen, transferrin, and thyrotropin.
10. The cell of claim 5, wherein said cell expresses at least one enzyme selected from the group consisting a) epimerase ; b) an enzyme catalyzing conversion of UDP-GlcNAc to ManNAc , sialic

- • • acid synthetase ; d) aldolase ; e) CMP-SA synthetase ; transporter ; and wherein said expression is above endogenous levels.
11. The cell of claim 10, wherein said cell expresses enzyme (a).
12. The cell of claim 11, wherein said enzyme is human.
13. The cell of claim 10, wherein said cell expresses enzyme (b).
14. The cell of claim 13, wherein said enzyme is human.
15. The cell of claim 10, wherein said cell expresses enzyme
16. The cell of claim 15, wherein said cell expresses the enzyme of SEQ ID NO : 6.
17. The cell of claim 10, wherein said cell expresses enzyme (d).
18. The cell of claim 17, wherein said cell expresses the enzyme of SEQ ID NO : 2.
19. The cell of claim 10, wherein said cell expresses enzyme (e).
20. The cell of claim 19, wherein said cell expresses the enzyme of SEQ ID NO : 4.
21. The cell of claim 10, wherein said cell expresses enzyme
22. The cell of claim 21, wherein said enzyme is human.
23. The cell of claim 10 wherein said cell further expresses at least one enzyme selected from the group consisting i) Gal T ; ii) TI ; iii) TII ; iv) sialyltransferase ; and wherein said expression is above endogenous levels.
24. The cell of claim 10, wherein activity of endogenous N-acetylglucosaminidase is suppressed.
25. A kit for expression of sialylated glycoproteins, comprising the cell of any of claims 1-24.
26. A method for manipulating glycoprotein production in an insect cell, said method comprising enhancing expression of at least one enzyme selected from the group consisting a) epimerase ; b) an enzyme catalyzing conversion of UDP-GlcNAc to ManNAc ; c) sialic acid synthetase ; d) aldolase ; e) CMP-SA synthetase ; transporter ; and wherein the expression of each enzyme expressed is enhanced to above endogenous levels.
27. The method of claim 26, wherein expression of enzyme (a) is enhanced.
28. The method of claim 27, wherein said enzyme is human.
29. The method of claim 26, wherein expression of enzyme (b) is enhanced.
30. The method of claim 29, wherein said enzyme is human.
31. The method of claim 26, wherein expression of enzyme (c) is enhanced.
32. The method of claim wherein said enzyme has the sequence of : 6.
33. The method of claim 26, wherein expression of enzyme (d) is enhanced.

- 34. The method of claim 33, wherein said enzyme has the sequence of SEQ ID NO : 2.
- 35. The method of claim 26, wherein expression of enzyme (e) is enhanced.
- 36. The method of claim 35, wherein said enzyme has the sequence of SEQ ID NO : 4.
- 37. The method of claim 26, wherein expression of enzyme is enhanced.
- 38. The method of claim 37, wherein said enzyme is human.
- 39. The method of claim 26, further comprising enhancing expression of at least one enzyme selected from the group consisting of : i) Gal T ; iii) T1 ; iii) T11 ; iv) sialyltransferase ; and wherein the expression of each enzyme expressed is enhanced to above endogenous levels.
- 40. The method of claims 26 or 39, further comprising suppressing activity of endogenous N-acetylglucosaminidase.
- 41. A method for producing sialylated glycoproteins, said method comprising expressing a heterologous protein in an insect cell manipulated according to the method of any of claims 26-40.
- 42. The method of claim 41, wherein said heterologous protein is mammalian.
- 43. The method of claim 42, wherein said mammalian protein is selected from the group plasminogen, transferrin, Na<sup>+</sup>, thyrotropin.
- 44. A method for producing a sialylated glycoprotein in a cell of interest said method comprising : a) determining the carbohydrate substrates in said cell ; b) transforming said cell with enzymes to produce necessary precursor substrates ; and constructing a processing pathway in said cell to produce a sialylated glycoprotein.
- 45. The method of claim 44 wherein said cell is selected from the group consisting of yeast, insect, fungal, plant, and bacterial cells.

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